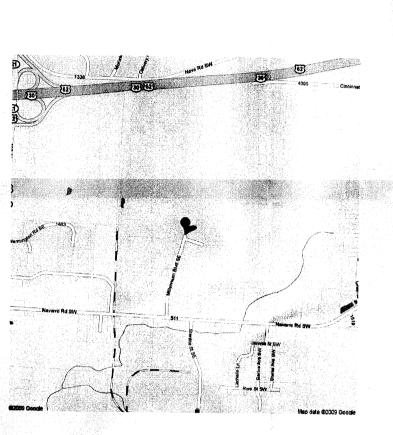
SHEARER'S FOODS INC.

WASTEWATER PRETREATMENT PLANT
4100 MILLENNIUM DR.
MASSILLON OHIO



LOCATION MAP

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PTI 727473

JAMES

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ENGINEERING, INC.

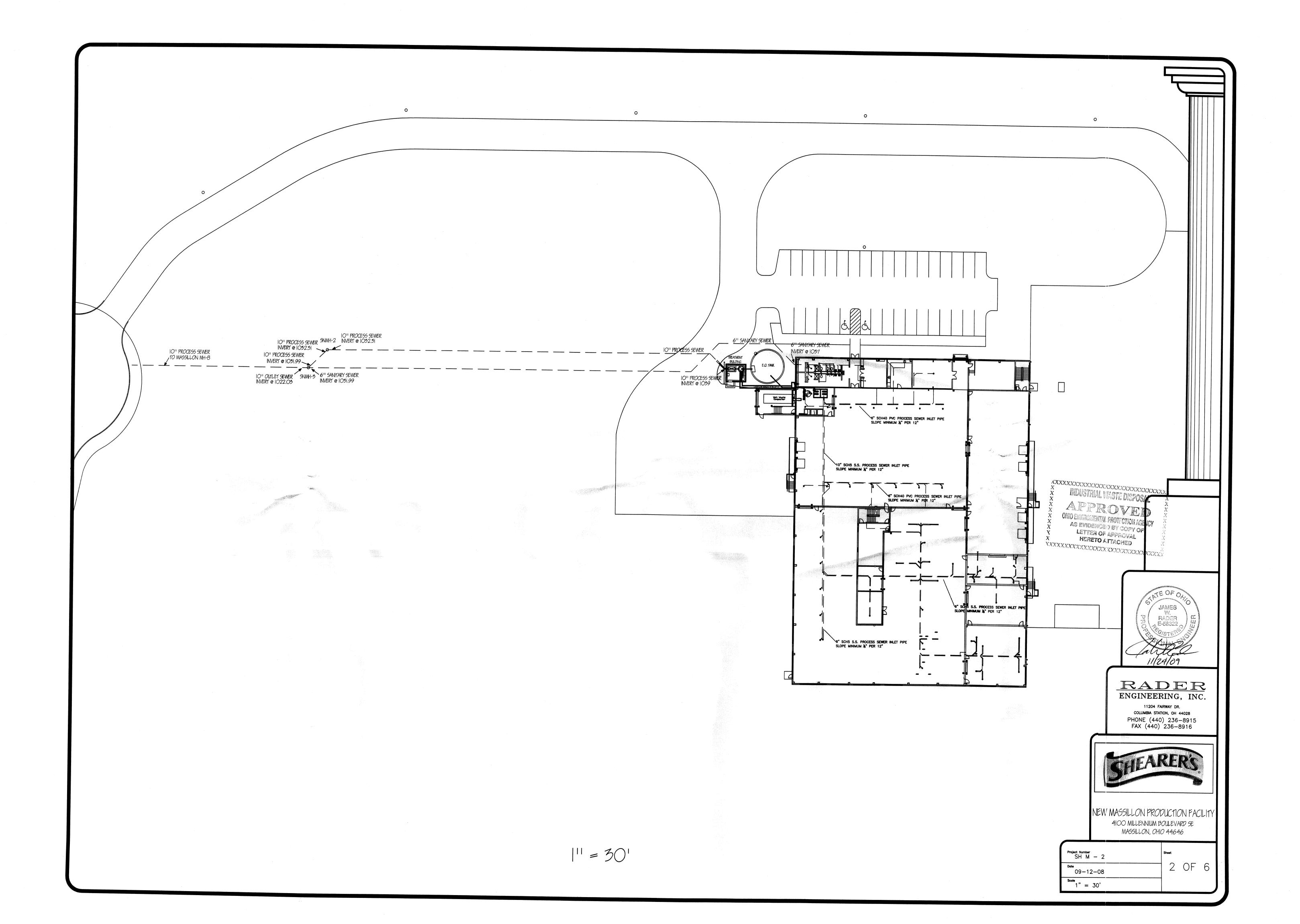
11204 FAIRWAY DR.
COLUMBIA STATION, OH 44028
PHONE (440) 236-8915
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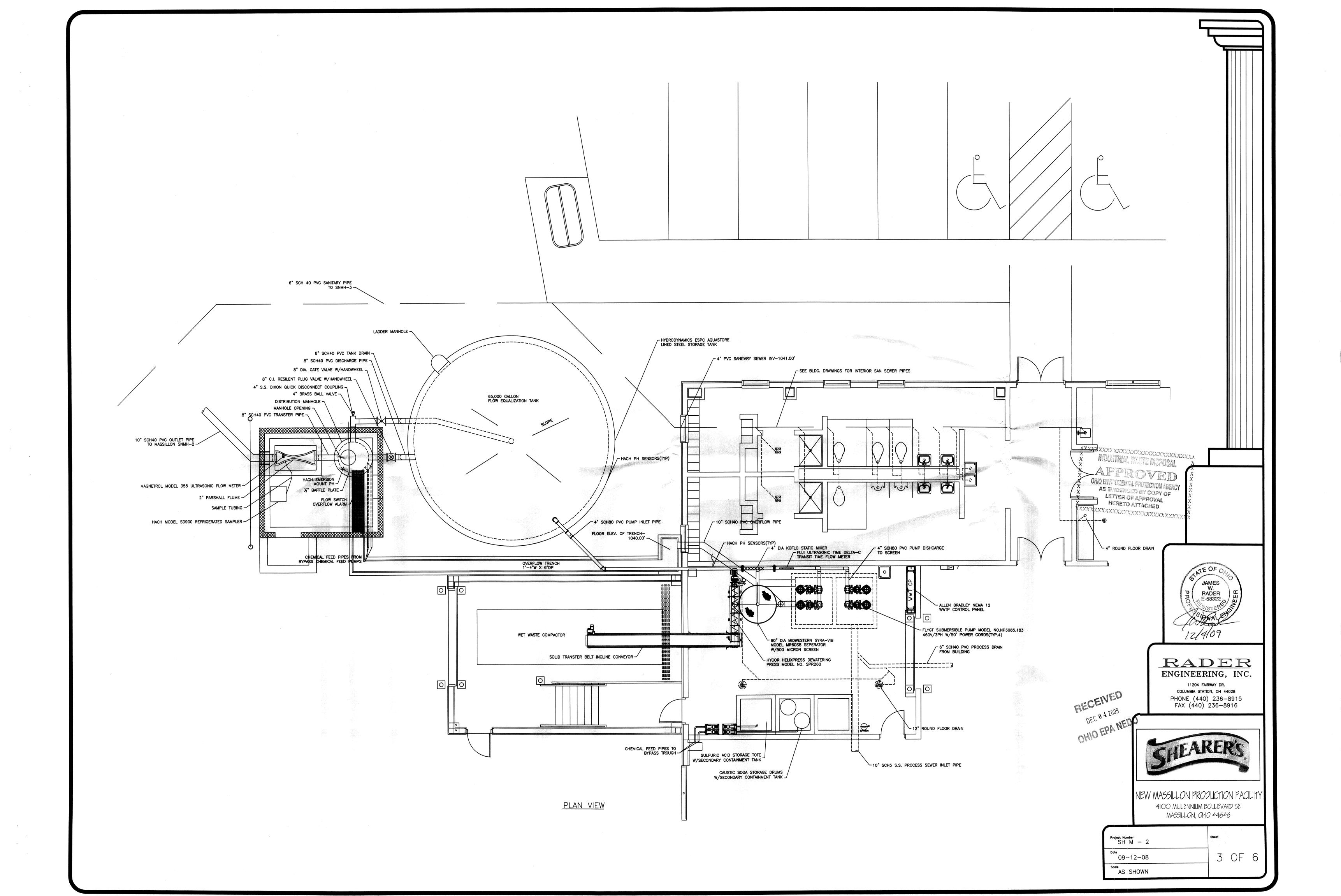
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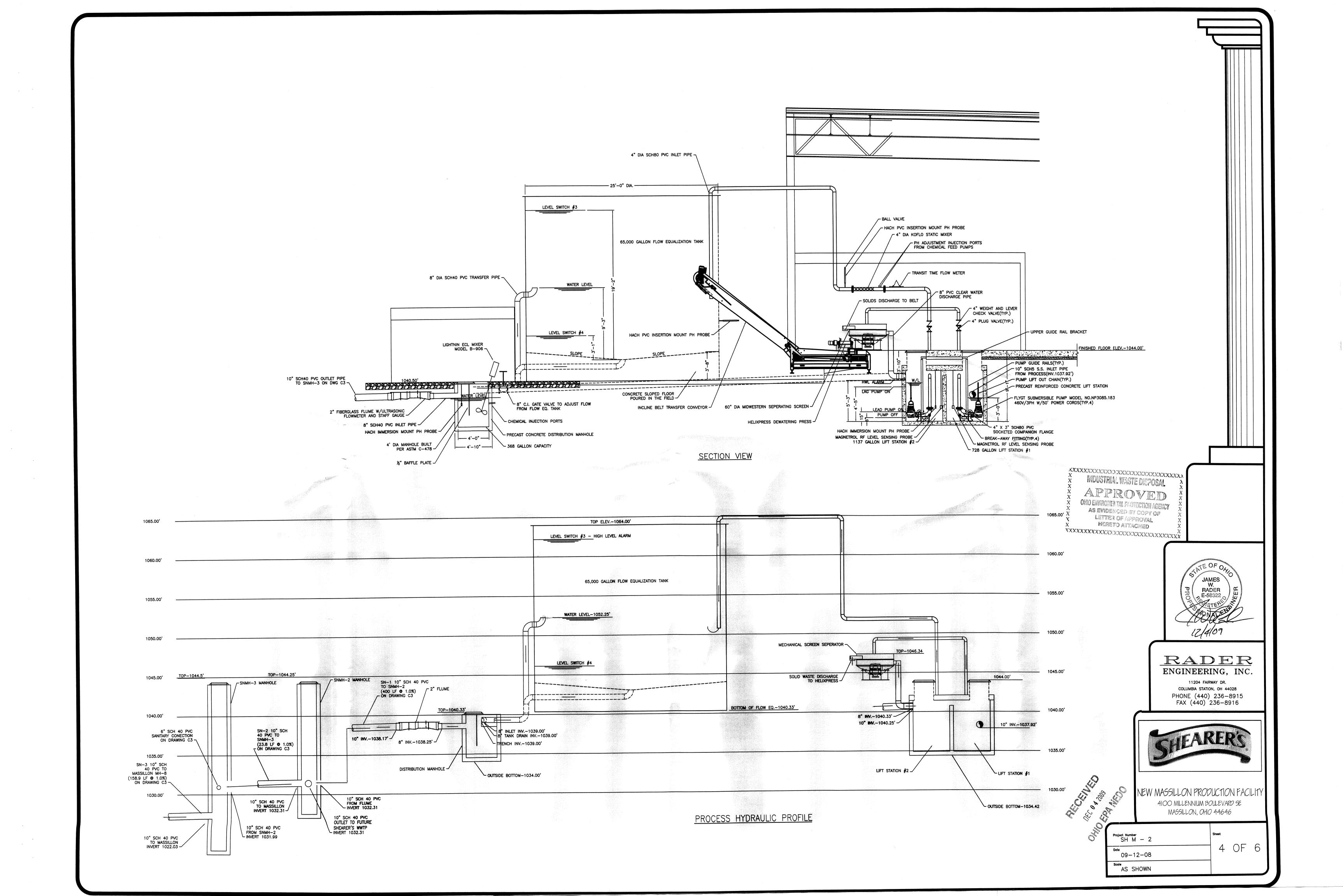


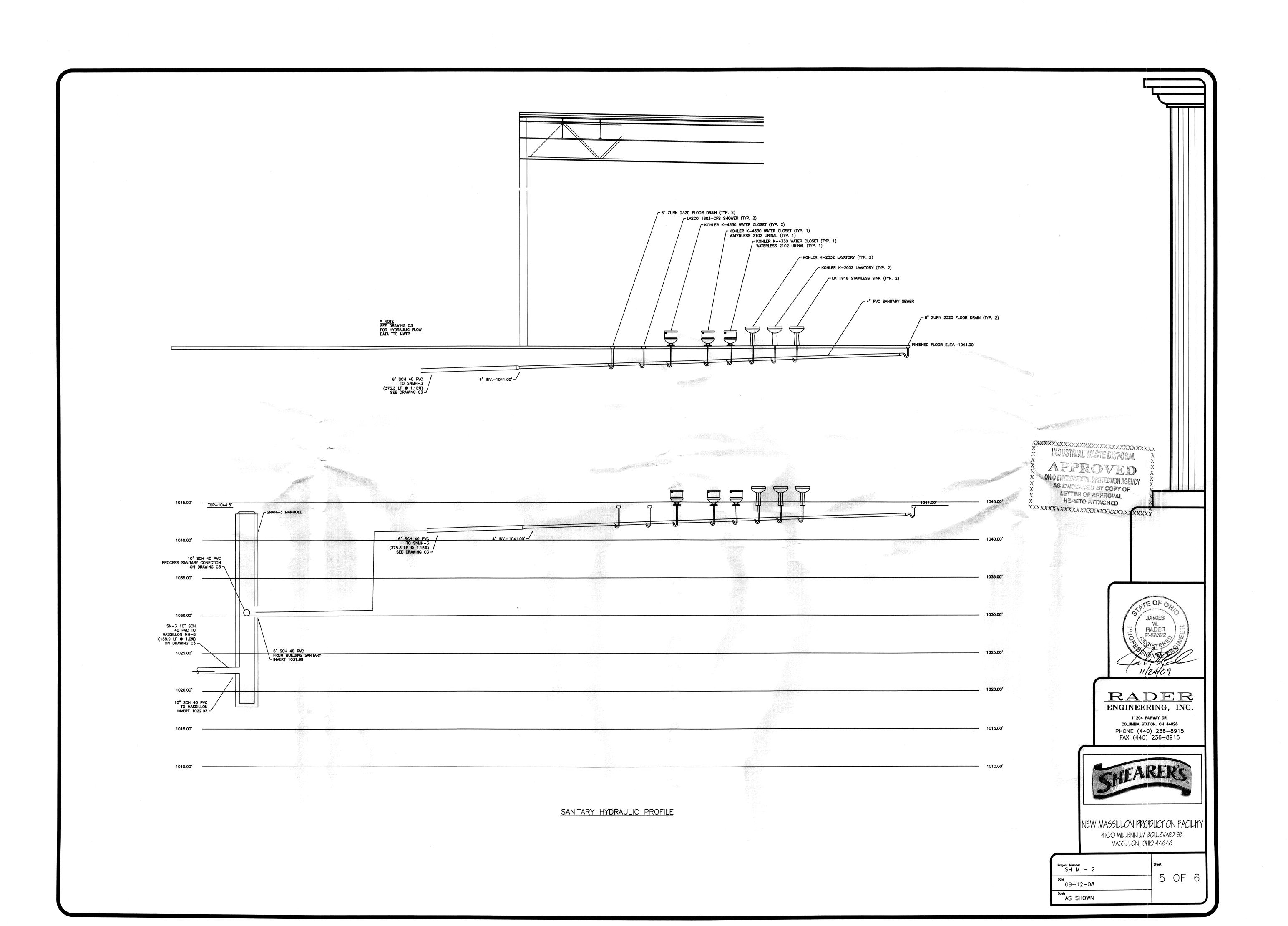
NEW MASSILLON PRODUCTION FACILITY 4100 MILLENNIUM BOULEVARD SE MASSILLON, OHIO 44646

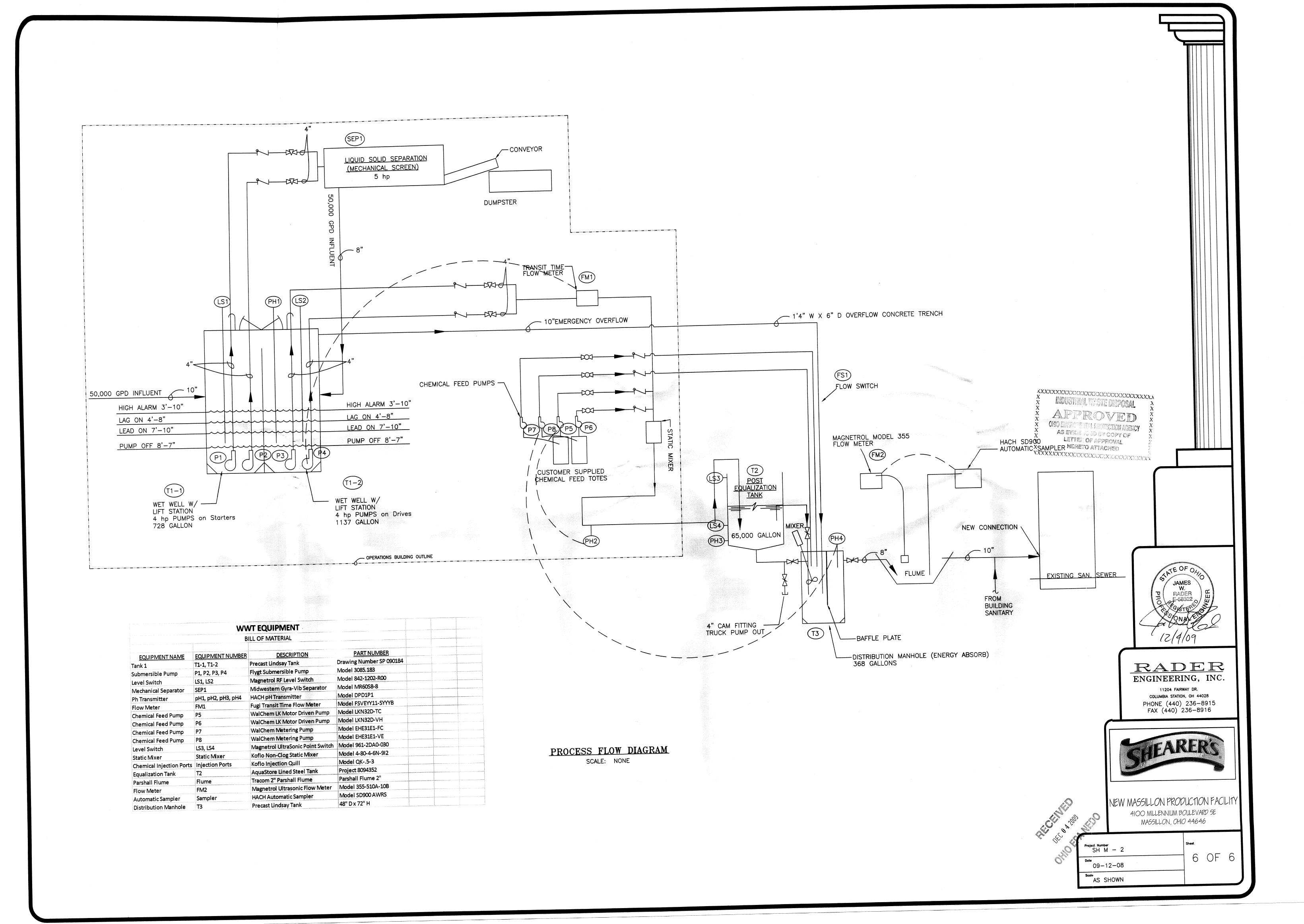
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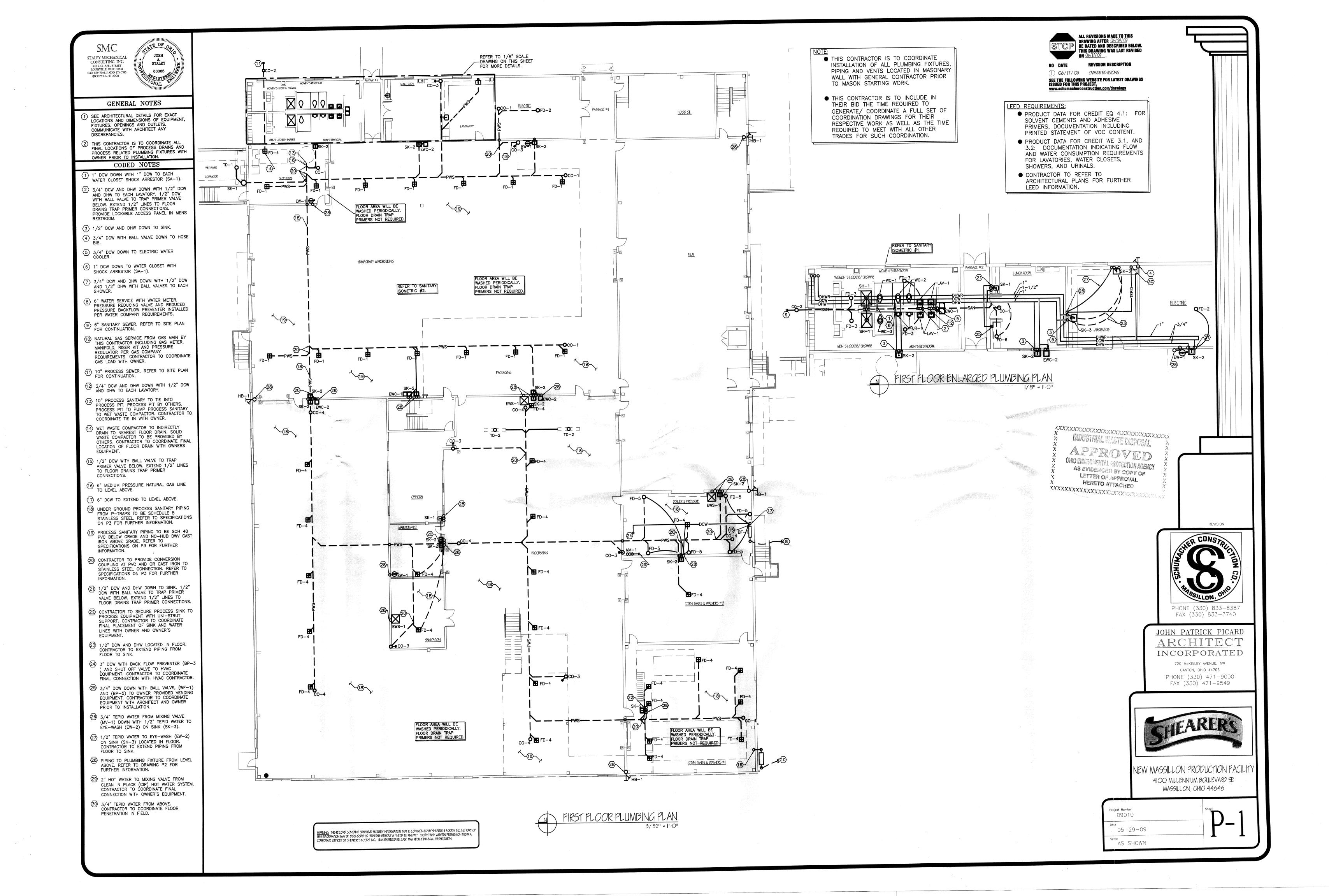


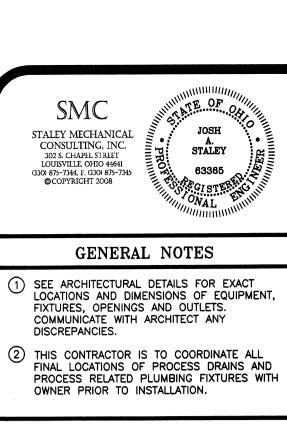












CODED NOTES

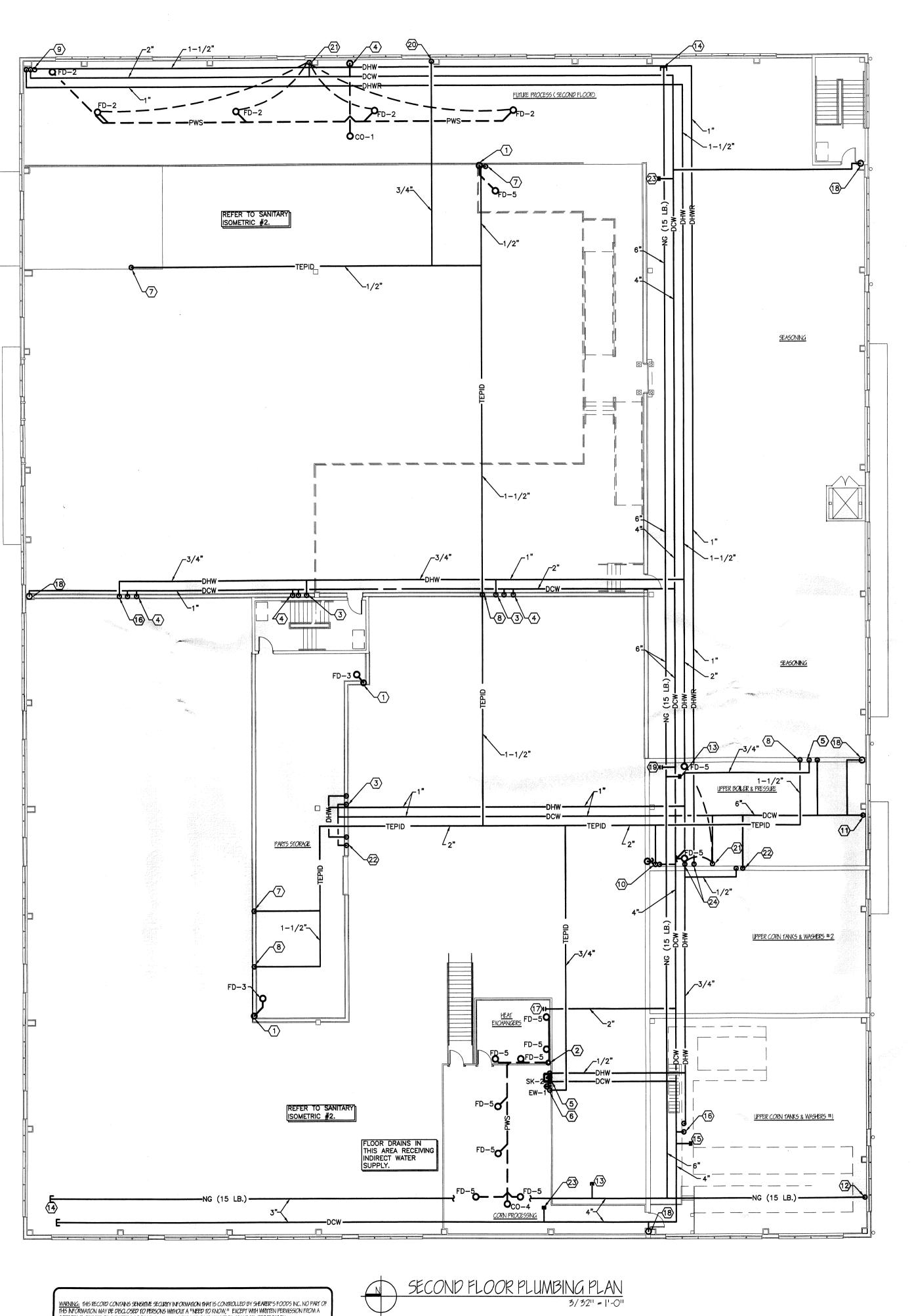
- 1) 4" PROCESS WASTE DOWN TO FLOOR BELOW. REFER TO DRAWING P1 FOR MORE
- (2) 6" PROCESS WASTE DOWN TO FLOOR BELOW. REFER TO DRAWING P1 FOR MORE INFORMATION.
- 3 1/2" DCW AND DHW(110) DOWN TO SINK ON FIRST FLOOR. REFER TO DRAWING P1 FOR EXACT SINK LOCATION.
- 4 3/4" DCW DOWN TO ELECTRIC WATER COOLER ON FIRST FLOOR. REFER TO DRAWING P1 FOR EXACT SINK LOCATION.
- (5) 1/2" DCW AND DHW DOWN TO SINK.
- (6) 1/2" TEPID WATER FROM MIXING VALVE (MV-1) DOWN TO EYE-WASH STATION.
- $\overline{7}$ 1/2" TEPID WATER FROM MIXING VALVE (MV-1) DOWN TO EYE-WASH STATION ON FIRST FLOOR. REFER TO DRAWING P1 FOR EXACT LOCATION.
- (8) 1-1/2" TEPID WATER FROM MIXING VALVE (MV-1) DOWN TO COMBINATION EMERGENCY SHOWER/EYE-WASH STATION ON FIRST FLOOR. REFER TO DRAWING P1 FOR EXACT
- 9 2" DCW, 1-1/2" DHW AND 1" DHWR DOWN TO FIRST FLOOR. CONTRACTOR TO COORDINATE FLOOR PENETRATION IN FIELD.
- 2" DCW DOWN TO MIXING VALVE (MV-1) ON FIRST FLOOR. REFER TO DRAWING P1 FOR EXACT LOCATION.
- (1) 6" DCW FROM BACK FLOW PREVENTER (BP-1) ON FIRST FLOOR.
- 6" MEDIUM PRESSURE NATURAL GAS FROM FIRST FLOOR. CONTRACTOR TO COORDINATE FINAL LOCATION OF NATURAL GAS RISER WITH OWNER.
- CONTRACTOR TO PROVIDE CAPPED NATURAL GAS TAP FOR FUTURE PROCESS CONNECTION BY OTHERS. CONTRACTOR TO COORDINATE FINAL TAP SIZE WITH OWNER.
- 14) NATURAL GAS LINE TO BE CAPPED FOR FUTURE PROCESS CONNECTIONS BY OTHERS.
- ONTRACTOR TO PROVIDE CAPPED 3" DCW
 TAP FOR FUTURE PROCESS CONNECTION BY OTHERS. CONTRACTOR TO COORDINATE FINAL TAP SIZE WITH OWNER.
- (16) 3/4" DCW AND DHW DOWN WITH 1/2" DCW AND DHW TO EACH SINK ON FIRST FLOOR. REFER TO DRAWING P1 FOR EXACT SINK
- 17) 2" DCW WITH BACK FLOW PREVENTER (BP-2) AND SHUT OFF VALVE TO HVAC EQUIPMENT. CONTRACTOR TO COORDINATE FINAL CONNECTION WITH HVAC CONTRACTOR.
- (18) 3/4" DCW WITH BALL VALVE DOWN TO HOSE BIB ON FIRST FLOOR. REFER TO DRAWING P1 FOR FURTHER INFORMATION.
- (19) 1-1/2" DCW WITH BACK FLOW PREVENTER (BP-4) AND SHUT OFF VALVE TO HVAC EQUIPMENT. CONTRACTOR TO COORDINATE FINAL CONNECTION WITH HVAC CONTRACTOR.

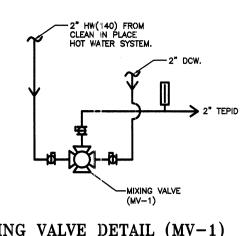
20 3/4" TEPID WATER DOWN THRU FLOOR TO

- SPACE BELOW. CONTRACTOR TO COORDINATE FLOOR PENETRATION IN FIELD. (21) 1/2" DCW WITH BALL VALVE TO TRAP PRIMER VALVE BELOW FLOOR. EXTEND 1/2"
- 22 3/4" DCW AND DHW DOWN WITH 1/2" DCW AND DHW TO EACH SINK. 1/2" DCW WITH BALL VALVE TO TRAP PRIMER VALVE BELOW. EXTEND 1/2" LINES TO FLOOR DRAINS TRAP

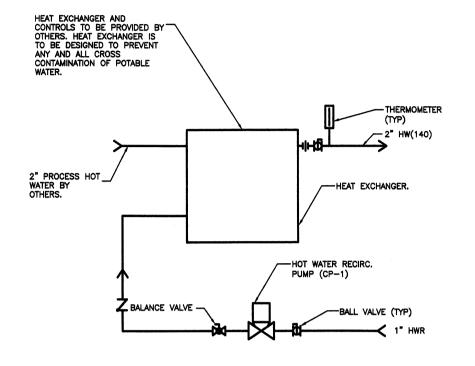
LINES TO FLOOR DRAINS TRAP PRIMER

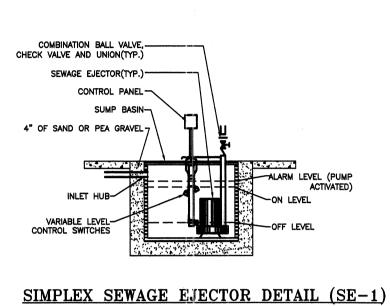
- PRIMER CONNECTIONS. (23) CONTRACTOR TO PROVIDE CAPPED 2" DCW TAP FOR FUTURE PROCESS CONNECTION BY OTHERS. CONTRACTOR TO COORDINATE FINAL TAP SIZE WITH OWNER.
- (24) 2" DHW AND 3/4" DHWR FROM FIRST FLOOR BOILER ROOM. 3/4" DHWR TO BE EXTENDED TO CIRCULATING PUMP (CP-1). 2" DHW TO EXTEND FROM HEAT EXCHANGER. REFER TO HOT WATER SCHEMATIC ON THIS PAGE. CONTRACTOR TO COORDINATE FINAL LOCATION OF CIRCULATING PUMP AND HEAT EXCHANGER WITH OWNER.



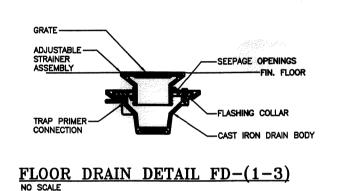


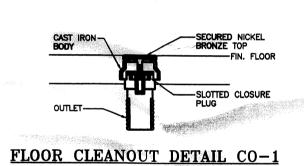
MIXING VALVE DETAIL (MV-1)
NO SCALE

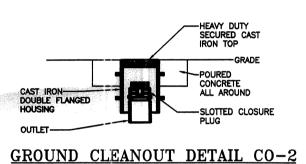




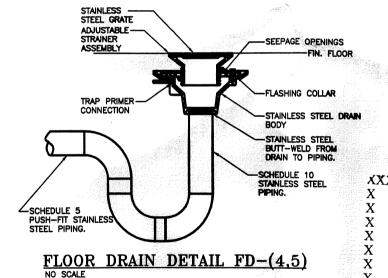
DOMESTIC HOT WATER HEATER SCHEMATIC

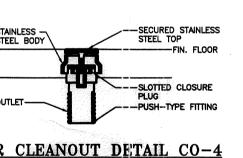






CLEANOUT TEE-WALL CLEANOUT DETAIL CO-3





FLOOR CLEANOUT DETAIL CO-4 INDUSTRIAL WASTE DISPOSAL

OHIO ENVIRONENTAL PHONEOGEN AGENCY AS EVIDENCIED BY COPY OF LETTER OF AFPROVAL HERETO ATTACHED

WC-1 WATER CLOSET

- TEPID - TEPID WATER

LAV-1 LAVATORY SK-1 SINK SH-1 SHOWER

MB-1 MOP BASIN

- DCW - DOMESTIC COLD WATER

-NG(15 LB.)- NATURAL GAS MEDIUM PRESS

EWS-1 EMERGENCY WASH STATION

EWC-1 ELEC. WATER COOLER

WH-1 WATER HEATER HB-1 HOSE BIB

ET-1 EXPANSION TANK

MV-1 MIXING VALVE

SE-1 SEWAGE EJECTOR

WF-1 WATER FILTER SA-1 SHOCK ARRESTOR

BF-1 BACK FLOW PREVENTER EW-1 EYE WASH STATION

CO-1 CLEANOUT ED-1 FLOOR DRAIN



ALL REVISIONS MADE TO THIS DRAWING AFTER 05/29/09
BE DATED AND DESCRIBED BELOW. THIS DRAWING WAS LAST REVISED

REVISION DESCRIPTION NO DATE (1) 06/17/09 OWNER REVISIONS SEE THE FOLLOWING WEBSITE FOR LATEST DRAWINGS ISSUED FOR THIS PROJECT.

www.schumacherconstruction.com/drawings

JOHN PATRICK PICARD PLUMBING SYMBOL LEGEND ABBREVIATION SYMBOL INCORPORATED

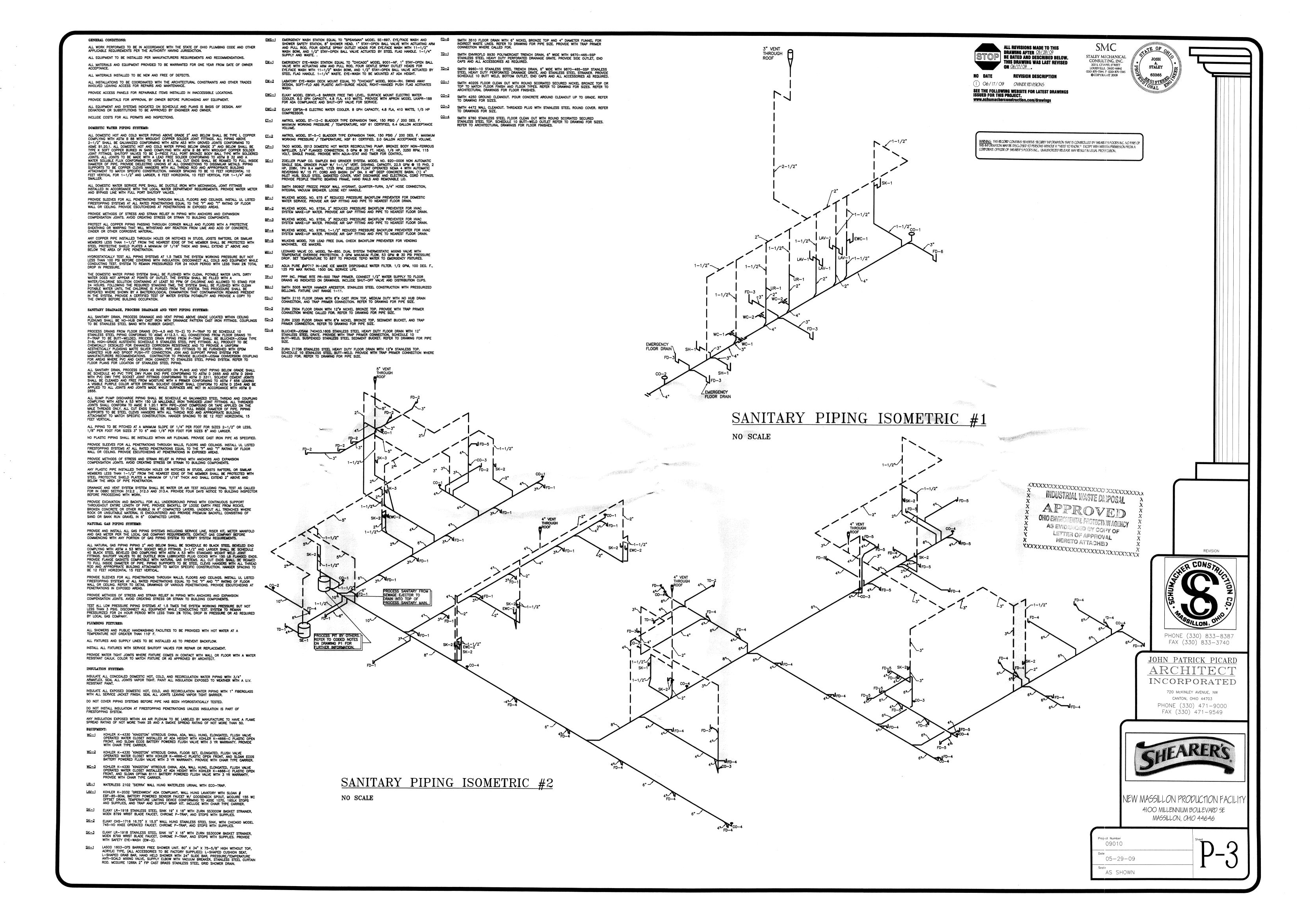
720 McKINLEY AVENUE, NW CANTON, OHIO 44703 PHONE (330) 471-9000 FAX (330) 471-9549

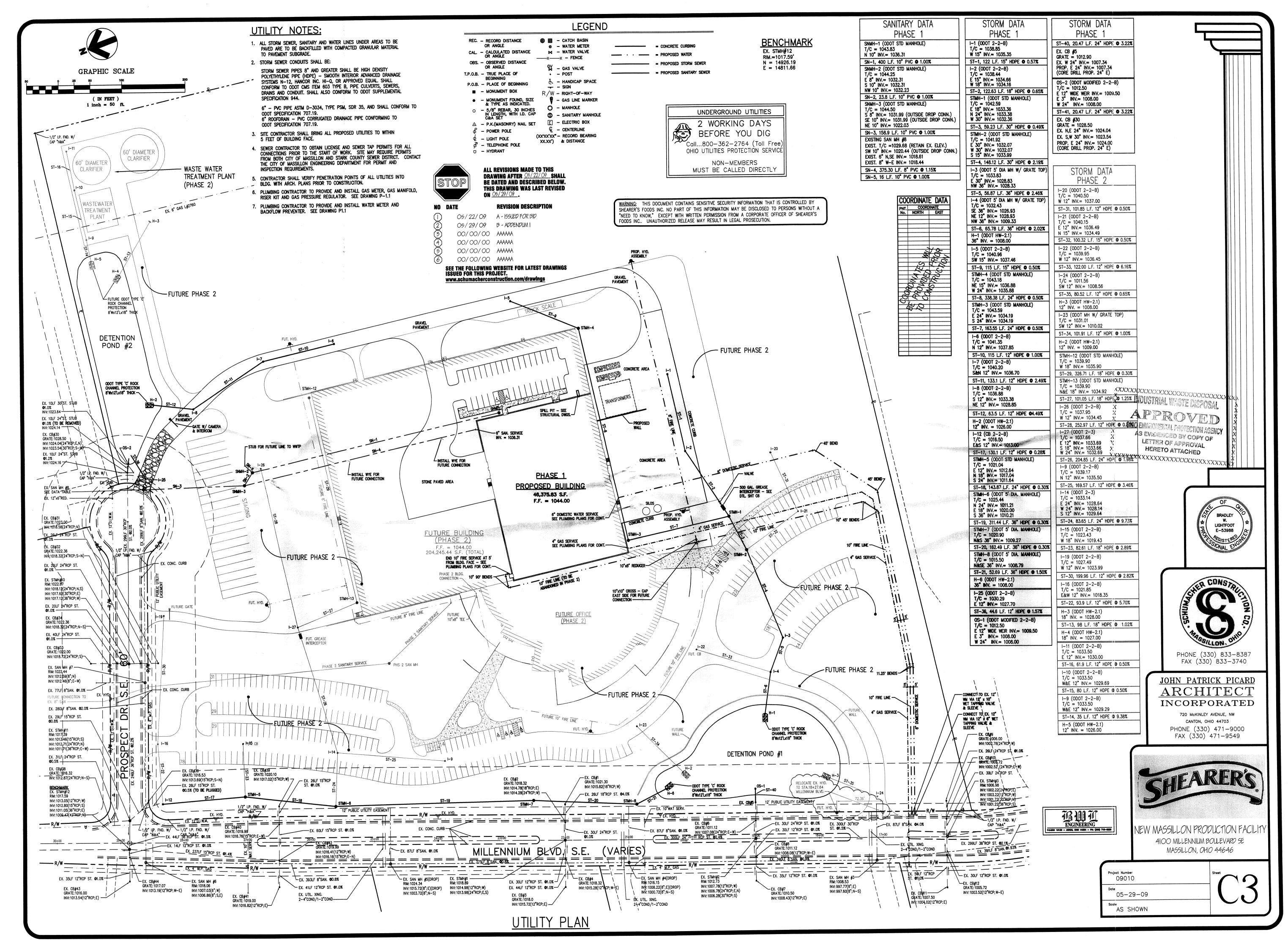


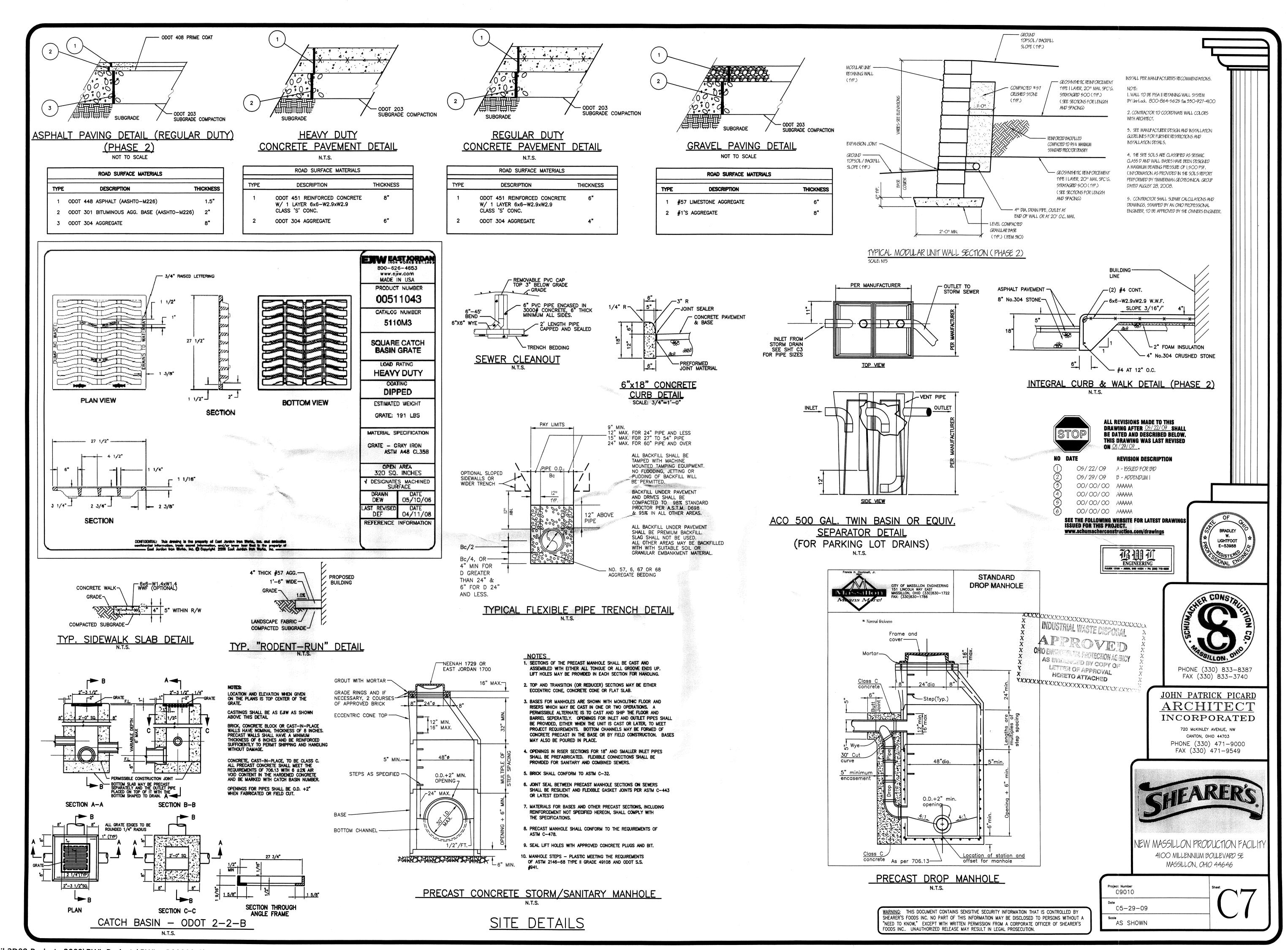
NEW MASSILLON PRODUCTION FACILIT 4100 MILLENNIUM BOULEVARD SE MASSILLON, OHIO 44646

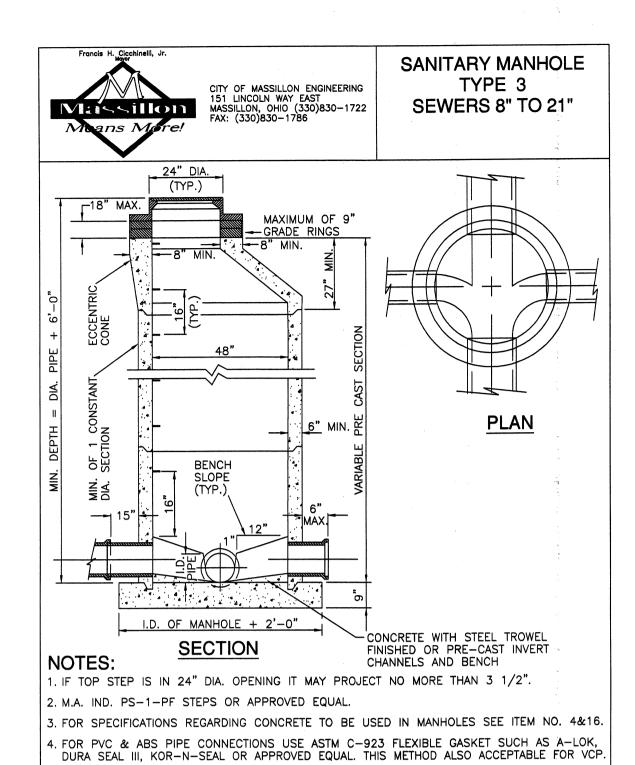
Frcject Number 09010 05-29-09 AS SHOWN

CORPORATE OFFICER OF SHEARER'S FOODS INC., UNAUTHORIZED RELEASE MAY RESULT IN LEGAL PROSECUTION.

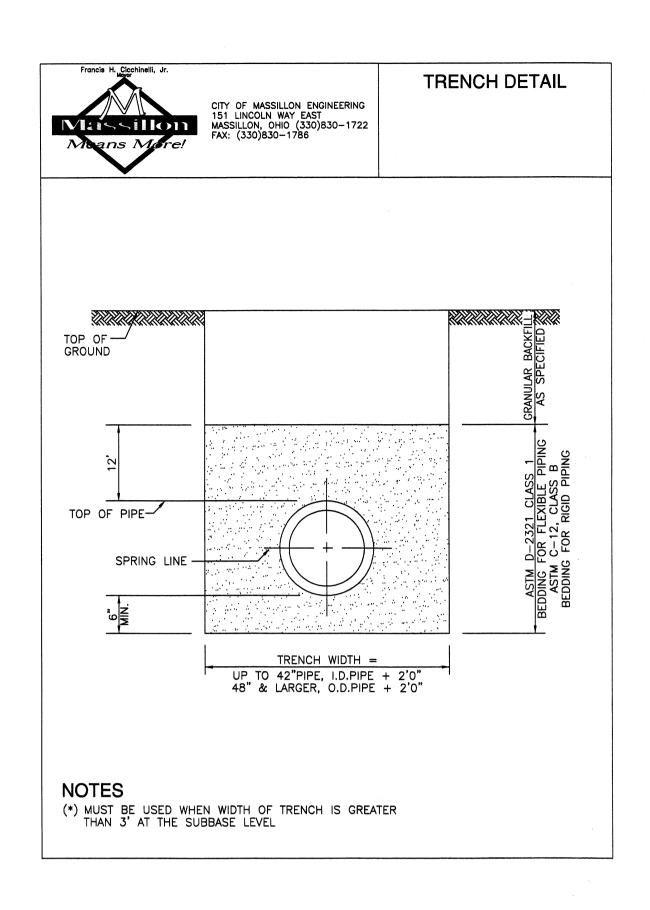


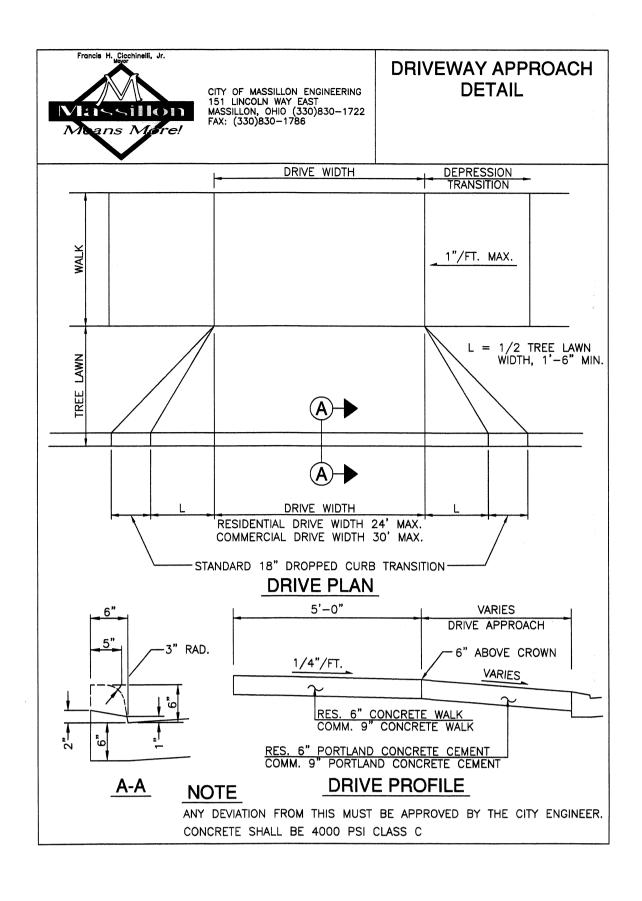






'. MANHOLE ADJUSTMENTS TO GRADE WILL BE NO GREATER THAN 18", USING PRECAST







ALL REVISIONS MADE TO THIS DRAWING AFTER <u>05/22/09</u> SHALL BE DATED AND DESCRIBED BELOW. THIS DRAWING WAS LAST REVISED

NO DATE **REVISION DESCRIPTION** 05/22/09 A - ISSUED FOR BID

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> 00/00/00 AAAAAA SEE THE FOLLOWING WEBSITE FOR LATEST DRAWINGS ISSUED FOR THIS PROJECT.

OHIO ENVIRONMENTAL PROTECTION AGENCY

AS EVILLENCED BY COPY OF

LETTER OF APPROVAL

HERETO ATTACHED

SANITARY SEWER NOTES

6. MANHOLE JOINTS SHALL MEET ASTM C443.

COLLARS MEETING ASTM C-32

5. PRE CAST MANHOLES SECTIONS SHALL MEET ASTM C478.

- 1. SANITARY SEWERS AND APPURTENANCES SHALL BE CONSTRUCTED ACCORDING TO CITY OF MASSILLON ENGINEERING DEPARTMENT SPECIFICATIONS AND DETAILS IN EFFECT AT TIME OF
- 2. ROOF DRAINS, FOUNDATION DRAINS AND OTHER CLEAN WATER CONNECTIONS TO THE SANITARY SEWER ARE PROHIBITED.
- 3. THE CONTRACTOR SHALL NOTIFY ALL PROPERTY OWNERS ALONG THE ROUTE OF THE SANITARY SEWER AT LEAST THREE (3) DAYS PRIOR TO START OF CONSTRUCTION.
- 4. THE CONTRACTOR SHALL ALERT THE UTILITIES PROTECTION SERVICE AT LEAST 48 HOURS PRIOR TO START OF CONSTRUCTION.
- 5. THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROPERLY MAINTAINING EXISTING SANITARY FLOW DURING THE CONSTRUCTION AND TESTING OF THE PROPOSED IMPROVEMENTS. THE CONTRACTOR'S METHODS FOR MAINTAINING FLOW MUST BE APPROVED BY THE CITY OF MASSILLON ENGINEERING DEPARTMENT AT THE PRE-CONSTRUCTION MEETING.
- 6. ALL ROUGH GRADING TO WITHIN SIX (6) INCHES OF FINISHED GRADE SHALL BE COMPLETED WITHIN THE RIGHT-OF-WAY AND EASEMENTS PRIOR TO SANITARY SEWER CONSTRUCTION.
- 7. BULKHEADS SHALL BE ERECTED IN EXISTING MANHOLES WHERE TAPS FOR NEW MAINLINE SEWERS ARE MADE AND SHALL REMAIN IN PLACE UNTIL THE NEW SEWERS ARE COMPLETE, TESTED AND APPROVED. IN CASES WHERE A BULKHEAD WOULD INTERRUPT THE FLOW FROM EXISTING SERVICE CONNECTIONS, THE BULKHEAD SHALL BE PLACED IN THE FIRST NEW MANHOLE UPSTREAM OF THE EXISTING MANHOLE.
- 8. MINIMUM VERTICAL CLÉARANCE BETWEEN SANITARY SEWER AND WATERLINE SHALL BE 18 INCHES. MINIMUM HORIZONTAL SEPARATION SHALL BE 10 FT.
- 9. SANITARY SEWER SERVICE LATERALS SHALL BE 6-INCH DIAMETER AND BE LAID AT NO LESS THAN 1.0% GRADE.
- 10. FOR NEW SUBDIVISION CONSTRUCTION, SEWER SERVICE LATERALS SHALL EXTEND 12" INTO THE LOTS OR BEYOND FURTHEST UTILITY, WHICHEVER IS GREATER, WHEN THE MAIN SEWER IS IN A STREET RIGHT-OF-WAY, AND SHALL TERMINATE AT THE EASEMENT LINE WHEN THE MAIN SEWER IS IN AN EASEMENT. FOR OTHER SEWER EXTENSIONS, SEWER SERVICE LATERALS SHALL TERMINATE AT THE RIGHT-OF-WAY LINE OR THE EASEMENT LINE, WHICHEVER IS
- 11. SERVICE STACKS SHALL BE DUCTILE IRON PIPE REGARDLESS OF MAIN SEWER MATERIAL. A CAST IRON TEE SHALL BE INSTALLED IN THE MAIN SEWER. CONCRETE ENCASEMENT WILL NOT

12. MINIMUM COVER OVER SANITARY SEWER SHALL BE 4 FT.

13. ACCEPTABLE SANITARY SEWER PIPE MATERIALS ARE AS FOLLOWS:

	SPECIFICATIONS -			
MATERIAL DESCRIPTION	PIPE	JOINT	INSTALLATION	
PVC SMOOTH EXTERIOR:	ASTM D-3034	ASTM D-3212	ASTM D-2321	
	1			
			27.7 (1) 17.7 (1) (1) (1) (1) (1)	
VCP EXTRA STRENGTH	ASTM C-700	ASTM C-425	ASTM C-12	
DCIP (OLASS 52)	AWWA C-151	AWWA C-110/C-111	AWWA C-151	
DCP (GRASS 32)	ASTM D-2680	ASTM D-2235	ASTM 0-2680	
ABS COMPOSITE	ASD4 0-2580	ASTM D-2564	ASTM 0-2680	

- 14. ALL SANITARY SEWERS, 8-INCH DIAMETER AND LARGER, MUST PASS AN INTERNAL TELEVISION INSPECTION. THE CONTRACTOR SHALL PROVIDE COMPLETE INTERNAL INSPECTION VIDEOTAPE TO THE CITY OF MASSILLON ENGINEERING DEPARTMENT. THE VIDEOTAPING PROCEDURE SHALL BE IN ACCORDANCE WITH CITY OF MASSILLON ENGINEERING DEPARTMENT SPECIFICATIONS.
- 15. A DEFLECTION TEST SHALL BE REQUIRED FOR ALL FLEXIBLE PIPE OF 8-INCH DIAMETER AND LARGER. THE TEST SHALL BE CONDUCTED AT LEAST 30 DAYS AFTER COMPLETION OF BACKFILL AND SHALL BE IN ACCORDANCE WITH CITY OF MASSILLON ENGINEERING DEPARTMENT SPECIFICATIONS. THE ALLOWABLE DEFLECTION RATE SHALL NOT EXCEED FIVE (5%) PERCENT. TESTING SHALL BE IN ACCORDANCE WITH ASTM D-3034.
- 16. ALL SANITARY SEWERS MUST PASS A LOW PRESSURE AIR TEST, WHICH SHALL BE CONDUCTED IN ACCORDANCE WITH ASTM F-1417 (PLASTIC PIPE) OR ASTM C-828 (CLAY PIPE). THE MAXIMUM ALLOWABLE TEST LEAKAGE SHALL BE 100 GAL/INCH OF DIAMETER/MILE/DAY.
- 17. MANHOLE CONSTRUCTION SHALL MEET THE REQUIREMENTS OF ASTM C-478 AND C-443. ALL MANHOLES SHALL BE AIR/VACUUM TESTED IN ACCORDANCE WITH AND MEET ALL THE REQUIREMENTS OF ASTM C-1244.
- 18. CONNECTIONS TO EXISTING MANHOLES SHALL BE CORE DRILLED, WITH BENCHES AND CHANNELS FORMED AND REPAIRED AS NECESSARY.
- 19. ANY MANHOLE DROP ATTACHMENTS SHALL BE "OUTSIDE" TYPE.
- 20. MANHOLE TOP OF CASTING ELEVATIONS MAY REQUIRE ADJUSTMENT DURING SITE GRADING. MAHOLE COVERS MAY NOT BE BURIED. UPON COMPLETION OF CONSTRUCTION AND RESTORATION, ALL MANHOLES, PROPOSED AND EXISTING, SHALL BE IN CONFORMANCE IN ALL RESPECTS WITH CITY OF MASSILLON ENGINEERING DEPARTMENT SPECIFICATIONS AND
- 21. PRE-CONSTRUCTION MEETING IS REQUIRED, CONTACT CITY OF MASSILLON ENGINEERING DEPARTMENT AT 330-830-1722 AND STARK SOIL AND WATER DISTRICT AT 330-830-7700.
- 22. SANITARY PERMITS ARE REQUIRED, CONTAGT THE CITY OF MASSILLON ENGINEERING DEPARTMENT FOR LICENSE AND PERMIT REQUIREMENTS.



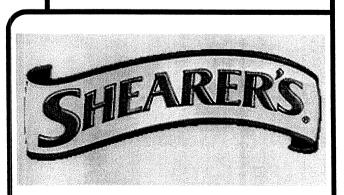


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720 McKINLEY AVENUE, NW PHONE (330) 471-9000 FAX (330) 471-9549



NEW MASSILLON PRODUCTION FACILIT 4100 MILLENNIUM BOULEVARD SE MASSILLON, OHIO 44646

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