# SECTION 123623.13 - PLASTIC-LAMINATE-CLAD COUNTER-TOPS

## PART 1 - GENERAL

## 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

## 1.2 SUMMARY

- A. Section includes Plastic-Laminate Counter-Tops.
- B. Related Requirements:
  - 1. Section 061000 "Rough Carpentry" for wood blocking for anchoring casework.
  - 2. Section 092216 "Non-Structural Metal Framing" for reinforcements in metal-framed partitions for anchoring casework.
  - 3. Section 096513 "Resilient Base and Accessories" for resilient base applied to plasticlaminate-faced casework.
  - 4. Section 123216 "Manufactured Plastic-Laminate-Faced Casework"
  - 5. Section 123216.13 "Manufactured Plastic-Laminate-Faced Music Casework."
  - 6. Section 123553.16 "Plastic-Laminate-Clad Laboratory Casework."
  - 7. Division 22 "Plumbing" for supply water and waste for hand sink.
  - 8. Division 26 "Electrical" for outlet and switches in countertops.

## 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product, including panel products, high-pressure decorative laminate, and adhesive for bonding plastic laminate.
- B. Shop Drawings: Show location of each item, dimensioned plans and elevations, large-scale details, attachment devices, and other components.
  - 1. Show locations and sizes of cutouts and holes for plumbing fixtures and other items installed in plastic-laminate counter-tops.
  - 2. Apply AWI Quality Certification Program label to Shop Drawings.
- C. Samples for Verification:
  - 1. Plastic laminates, 8 inches by 10 inches (200 by 250 mm), for each type, color, pattern, and surface finish, with one sample applied to core material and specified edge material applied to one edge.

## 1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer and Fabricator.
- B. Product Certificates: For the following:
  - 1. Composite wood and agri-fiber products.
  - 2. High-pressure decorative laminate.
  - 3. Adhesives.
- C. Wood-work Quality Standard Compliance Certificates: AWI Quality Certification Program certificates.
- D. Evaluation Reports: For fire-retardant-treated materials, from ICC-ES

## 1.5 QUALITY ASSURANCE

- A. Fabricator Qualifications: Shop that employs skilled workers who custom fabricate products similar to those required for this Project and whose products have a record of successful inservice performance. Shop is a certified participant in AWI's Quality Certification Program.
- B. Installer Qualifications: Fabricator of products and Certified participant in AWI's Quality Certification Program.
- C. Testing Agency Qualifications: For testing agency providing classification marking for fireretardant-treated material, an inspection agency acceptable to authorities having jurisdiction that periodically performs inspections to verify that the material bearing the classification marking is representative of the material tested.

## 1.6 DELIVERY, STORAGE, AND HANDLING

A. Do not deliver countertops until painting and similar operations that could damage countertops have been completed in installation areas. If countertops must be stored in other than installation areas, store only in areas where environmental conditions comply with requirements specified in "Field Conditions" Article.

# 1.7 FIELD CONDITIONS

- A. Environmental Limitations: Do not deliver or install counter-tops until building is enclosed, wet work is complete, and HVAC system is operating and maintaining temperature between 60 degrees and 90 degrees F (16 degrees and 32 degrees C) and relative humidity between 25 percent and 55 percent during the remainder of the construction period, or as required by the manufacturer.
- B. Field Measurements: Where counter-tops are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication, and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.

C. Established Dimensions: Where counter-tops are indicated to fit to other construction, establish dimensions for areas where counter-tops are to fit. Provide allowance for trimming at site, and coordinate construction to ensure that actual dimensions correspond to established dimensions.

# PART 2 - PRODUCTS

## 2.1 PLASTIC-LAMINATE COUNTER-TOPS

- A. Quality Standard: Unless otherwise indicated, comply with the "Architectural Woodwork Standards" for grades indicated for construction, installation, and other requirements.
  - 1. Provide certificates from AWI certification program indicating that countertops, including installation, comply with requirements of grades specified.
  - 2. The Contract Documents contain selections chosen from options in the quality standard and additional requirements beyond those of the quality standard. Comply with those selections and requirements in addition to the quality standard.
- B. Grade: Custom.
- C. High-Pressure Decorative Laminate: NEMA LD 3
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following as indicated by manufacturer's designations as indicated on drawings:
    - a. Formica Corporation.
    - b. Pionite, Panolam Industries International, Inc.Nevamar, Panolam Industries International, Inc.
    - c. Wilsonart International; Div. of Premark International, Inc.
- D. Colors, Patterns, and Finishes: Provide materials and products that result in colors and textures of exposed laminate surfaces complying with the following requirements:
  - 1. As selected by Architect from manufacturer's full range in the following categories:
    - a. Solid colors, matte finish.
    - b. Wood grains, matte finish.
    - c. Patterns, matte finish.
  - 2. Grain Direction: Parallel to cabinet fronts.
- E. Edge Treatment: 3 mm PVC edging.
- F. Core Material: Particleboard.
- G. Core Thickness: 1-1/8 inch (29 mm).
- H. Backer Sheet: Provide plastic-laminate backer sheet, NEMA LD 3, Grade BKL, on underside of countertop substrate.

## 2.2 WOOD MATERIALS

- A. Wood Products: Provide materials that comply with requirements of referenced quality standard unless otherwise indicated.
  - 1. Wood Moisture Content: 5 percent to 10 percent.
- B. Composite Wood and Agri-fiber Products: Provide materials that comply with requirements of referenced quality standard for each type of woodwork and quality grade specified unless otherwise indicated.
  - 1. Particle-board: ANSI A208.1, Grade M-2, made with binder containing no ureaformaldehyde.

## 2.3 ACCESSORIES

A. Grommets for Cable Passage through Counter-tops: 2 inch (51 mm) OD, black, molded-plastic grommets and matching plastic caps with slot for wire passage.

## 2.4 MISCELLANEOUS MATERIALS

A. Adhesives: Do not use adhesives that contain urea-formaldehyde.

## 2.5 FABRICATION

- A. Fabricate countertops to dimensions, profiles, and details indicated. Provide front and end overhang of 1 inch (25 mm) over base cabinets.
- B. Complete fabrication, including assembly, to maximum extent possible before shipment to Project Site. Disassemble components only as necessary for shipment and installation. Where necessary for fitting at site, provide ample allowance for scribing, trimming, and fitting.
  - 1. Notify Architect seven days in advance of the dates and times wood-work fabrication will be complete.
  - 2. Trial fit assemblies at fabrication shop that cannot be shipped completely assembled. Install dowels, screws, bolted connectors, and other fastening devices that can be removed after trial fitting. Verify that various parts fit as intended and check measurements of assemblies against field measurements before disassembling for shipment.
- C. Shop cut openings to maximum extent possible to receive appliances, plumbing fixtures, electrical work, and similar items. Locate openings accurately and use templates or roughing-in diagrams to produce accurately sized and shaped openings. Sand edges of cutouts to remove splinters and burrs.
  - 1. Seal edges of openings in countertops with a coat of varnish.

## PART 3 - EXECUTION

## 3.1 PREPARATION

- A. Before installation, condition countertops to average prevailing humidity conditions in installation areas.
- B. Before installing countertops, examine shop-fabricated work for completion and complete work as required, including removal of packing and back priming.

## 3.2 INSTALLATION

- A. Grade: Install countertops to comply with same grade as item to be installed.
- B. Assemble counter-tops and complete fabrication at Project Site to the extent that it was not completed in the shop.
  - 1. Provide cutouts for appliances, plumbing fixtures, electrical work, and similar items.
  - 2. Seal edges of cutouts by saturating with varnish.
- C. Field Jointing: Where possible, make in the same manner as shop jointing, using dowels, splines, adhesives, and fasteners recommended by manufacturer. Prepare edges to be joined in shop so Project-site processing of top and edge surfaces is not required. Locate field joints where shown on Shop Drawings.
  - 1. Secure field joints in plastic-laminate counter-tops with concealed clamping devices located within 6 inches (150 mm) of front and back edges and at intervals not exceeding 24 inches (600 mm). Tighten according to manufacturer's written instructions to exert a constant, heavy-clamping pressure at joints.
- D. Install counter-tops level, plumb, true, and straight. Shim as required with concealed shims. Install level and plumb to a tolerance of 1/8 inch in 96 inches (3 mm in 2400 mm).
- E. Scribe and cut counter-tops to fit adjoining work, refinish cut surfaces, and repair damaged finish at cuts.
- F. Counter-tops: Anchor securely by screwing through corner blocks of base cabinets or other supports into under-side of counter-top.
  - 1. Install counter-tops with no more than 1/8 inch in 96-inch (3 mm in 2400-mm) sag, bow, or other variation from a straight line.
  - 2. Secure back-splashes to walls with adhesive.
  - 3. Seal junctures of tops, splashes, and walls with mildew-resistant silicone sealant.

# 3.3 ADJUSTING AND CLEANING

- A. Repair damaged and defective counter-tops, where possible, to eliminate functional and visual defects; where not possible to repair, replace wood-work. Adjust joinery for uniform appearance.
- B. Clean counter-tops on exposed and semi-exposed surfaces. Touch up shop-applied finishes to restore damaged or soiled areas.

END OF SECTION 123623.13