

SECTION 323119 - DECORATIVE METAL FENCES AND GATES

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, Division 00 and Division 01 Specifications Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 - 1. Decorative steel fences.
 - 2. Swing gates.
- B. Related Requirements:
 - 1. Section 033000 "Cast-in-Place Concrete" for post concrete fill.

1.03 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.04 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For gates. Include plans, elevations, sections, details, and attachments to other work.

1.05 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For decorative metallic-coated-steel tubular picket fences, including finish, indicating compliance with referenced standard.

1.06 QUALITY ASSURANCE

- A. Installer Qualifications: Fabricator of products.
- B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for fabrication and installation.
 - 1. Include 10-foot length of fence complying with requirements.
 - 2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

PART 2 - PRODUCTS

2.01 DECORATIVE METALLIC-COATED-STEEL TUBULAR PICKET FENCES

- A. Decorative Metallic-Coated Steel Tubular Picket Fences: Comply with ASTM F 2408, for light industrial (commercial) application (class) unless otherwise indicated.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product meeting the following requirements:
 - a. Fence Framework (Pickets, Rails, and Posts): Hot-dip galvanized steel conforming to the requirements of ASTM 924/a924m, with a minimum yield strength of 45,000 psi. The steel shall be hot-dip galvanized to meet the requirements of ASTM A653/A653M with a minimum zinc coating weight of 0.90 oz/ft² (276 g/m²), coating designation G-90.
 - b. Posts Size: As indicated.
 - c. Post Caps: Formed from steel sheet and hot-dip galvanized after forming.
 - d. Rails: Double-wall channels, size as indicated.
 - e. Pickets: Square tubes.
 - f. Terminate tops of pickets at top rail for flush top appearance.
 - g. Picket Spacing: As indicated.
 - h. Fasteners: Manufacturer's standard concealed fastening system.
 - i. Galvanizing: For components indicated to be galvanized and for which galvanized coating is not specified in ASTM F 2408, hot-dip galvanize to comply with ASTM A 123/A 123M. For hardware items, hot-dip galvanize to comply with ASTM A 153/A 153M.
 - j. Manufacturer's standard finish: a thermal stratification (multi-stage, high-temperature, multi-layer) electrostatic powder coating application system of both epoxy and polyester.
 - 1) Color: Black.

2.02 SWING GATES

- A. Gate Configuration: As indicated.
- B. Gate Frame Height: As indicated.
- C. Gate Opening Width: As indicated.
- D. Galvanized-Steel Frames and Bracing: Fabricate members from square tubes 2-1/2 by 2-1/2 inches formed from 0.108-inch nominal-thickness, metallic-coated steel sheet or formed from 0.105-inch nominal-thickness steel sheet and hot-dip galvanized after fabrication.
- E. Frame Corner Construction: Welded and 5/16-inch-diameter, adjustable truss rods for panels 5 feet wide or wider.
- F. Picket Size, Configuration, and Spacing: Comply with requirements for adjacent fence.

- G. Hardware: Latches permitting operation from both sides of gate, hinges, and keepers for each gate leaf more than 5 feet wide. Provide strongarm double latch allowing padlocking to be accessible from both sides of gate.
- H. Spring Hinges: BHMA A156.17, Grade 1, suitable for exterior use.
 - 1. Function: 320 - Gate spring pivot hinge. Adjustable tension.
 - 2. Material: Coated steel.
- I. Finish exposed welds to comply with NOMMA Guideline 1, Finish #2 - completely sanded joint, some undercutting and pinholes okay.
- J. Metallic-Coated-Steel Finish: High-performance coating.

2.03 MISCELLANEOUS MATERIALS

- A. Concrete: Normal-weight, air-entrained, ready-mix concrete complying with requirements in Section 033000 "Cast-in-Place Concrete" with a minimum 28-day compressive strength of 3000 psi, 3-inch slump, and 1-inch maximum aggregate size.
- B. Nonshrink Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107/C 1107M and specifically recommended by manufacturer for exterior applications.

2.04 METALLIC-COATED-STEEL FINISHES

- A. Galvanized Finish: Clean welds, mechanical connections, and abraded areas, and repair galvanizing to comply with ASTM A 780/A 780M.
- B. Surface Preparation: Clean surfaces with nonpetroleum solvent so surfaces are free of oil and other contaminants. After cleaning, apply a zinc-phosphate conversion coating suited to the organic coating to be applied over it. Clean welds, mechanical connections, and abraded areas, and repair galvanizing to comply with ASTM A 780/A 780M.
- C. High-Performance Coating: Apply epoxy primer, polyurethane intermediate coat, and polyurethane topcoat to prepared surfaces. Comply with coating manufacturer's written instructions and with requirements in SSPC-PA 1, "Paint Application Specification No. 1: Shop, Field, and Maintenance Painting of Steel," for shop painting. Apply at spreading rates recommended by coating manufacturer.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for site clearing, earthwork, pavement work, construction layout, and other conditions affecting performance of the Work.

- B. Do not begin installation before final grading is completed unless otherwise permitted by Architect.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 PREPARATION

- A. Stake locations of fence lines, gates, and terminal posts. Do not exceed intervals of 500 feet or line of sight between stakes. Indicate locations of utilities, underground structures, benchmarks, and property monuments.
 - 1. Construction layout and field engineering are specified in Section 017300 "Execution."

3.03 DECORATIVE FENCE INSTALLATION

- A. Install fences according to manufacturer's written instructions.
- B. Install fences by setting posts as indicated and fastening rails and infill panels to posts. Peen threads of bolts after assembly to prevent removal.
- C. Post Excavation: Drill or hand-excavate holes for posts in firm, undisturbed soil.
- D. Post Setting: Set posts in concrete at indicated spacing into firm, undisturbed soil.
 - 1. Verify that posts are set plumb, aligned, and at correct height and spacing, and hold in position during setting with concrete or mechanical devices.
 - 2. Concrete Fill: Place concrete around posts and vibrate or tamp for consolidation. Protect aboveground portion of posts from concrete splatter.
 - a. Exposed Concrete: Finish and slope top surface to drain water away from post.
 - 3. Posts Set into Voids in Concrete: Form or core drill holes not less than 3/4 inch larger than outside diagonal dimension of post.
 - a. Extend posts into concrete as indicated.
 - b. Clean holes of loose material, insert posts, and fill annular space between post and concrete with non-shrink, non-metallic grout, mixed and placed to comply with grout manufacturer's written instructions. Finish and slope top surface of grout to drain water away from post.
 - 4. Space posts uniformly as indicated.

3.04 GATE INSTALLATION

- A. Install gates according to manufacturer's written instructions, level, plumb, and secure for full opening without interference. Attach hardware using tamper-resistant or concealed means. Install ground-set items in concrete for anchorage. Adjust hardware for smooth operation and lubricate where necessary.

3.05 ADJUSTING

- A. Gates: Adjust gates to operate smoothly, easily, and quietly, free of binding, warp, excessive deflection, distortion, nonalignment, misplacement, disruption, or malfunction, throughout entire operational range. Confirm that latches and locks engage accurately and securely without forcing or binding.
- B. Lubricate hardware and other moving parts.

3.06 DEMONSTRATION

- A. Train Owner's personnel to adjust, operate, and maintain gates.

END OF SECTION

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