

SECTION 077200 - ROOF ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Equipment supports
 - 2. Roof hatches
- B. Related Sections include the following:
 - 1. Division 5 Section "Metal Fabrications" for metal vertical ladders for access to roof hatches.
 - 2. Division 6 Section "Rough Carpentry" for roof sheathing, wood cants, and wood nailers.
 - 3. Division 7 Section "Sheet Metal Flashing and Trim" for shop- and field-fabricated metal flashing and counterflashing, and miscellaneous sheet metal trim and accessories.
 - 4. Division 7 Section "Roof Specialties" for fascia, copings, and gravel stops, gutters, downspouts, and soffits.

1.3 SUBMITTALS

- A. Product Data: For each type of roof accessory indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Shop Drawings: Show fabrication and installation details for roof accessories. Show layouts of roof accessories including plans and elevations. Indicate dimensions, weights, loadings, required clearances, method of field assembly, and components. Include plans, elevations, sections, details, and attachments to other work.
- C. Coordination Drawings: Roof plans, drawn to scale, and coordinating penetrations and roof-mounted items. Show the following:
 - 1. Size and location of roof accessories specified in this Section.
 - 2. Method of attaching roof accessories to roof or building structure.
 - 3. Other roof-mounted items including mechanical and electrical equipment, ductwork, piping, and conduit.
- D. Samples: For each type of exposed factory-applied color finish required and for each type of roof accessory indicated, prepared on Samples of size to adequately show color.

1.4 QUALITY ASSURANCE

- A. Sheet Metal Standard: Comply with SMACNA's "Architectural Sheet Metal Manual" details for fabrication of units, including flanges and cap flashing to coordinate with type of roofing indicated.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Pack, handle, and ship roof accessories properly labeled in heavy-duty packaging to prevent damage.

1.6 PROJECT CONDITIONS

- A. Field Measurements: Verify required openings for each type of roof accessory by field measurements before fabrication and indicate measurements on Shop Drawings.

1.7 COORDINATION

- A. Coordinate layout and installation of roof accessories with roofing membrane and base flashing and interfacing and adjoining construction to provide a leakproof, weathertight, secure, and noncorrosive installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include manufacturers listed in other Part 2 articles.

2.2 METAL MATERIALS

- A. Aluminum Sheet: ASTM B 209 (ASTM B 209M), alloy and temper recommended by manufacturer for type of use and finish. Coil-coat finish as follows:
 - 1. Powder-Coat Finish: Immediately after cleaning and pretreating, electrostatically apply manufacturer's standard baked-polymer thermosetting powder finish. Comply with resin manufacturer's written instructions for application, baking, and minimum dry film thickness.
 - a. Color and Gloss: As selected by Architect from manufacturer's standard colors.
- B. Aluminum Extrusions and Tubes: ASTM B 221 (ASTM B 221M), alloy and temper recommended by manufacturer for type of use, mill finished.

- C. Stainless-Steel Shapes or Sheet: ASTM A 240/A 240M or ASTM A 666, Type 304 or Type 316, No. 2D finish.
- D. Steel Shapes: ASTM A 36/A 36M, hot-dip galvanized to comply with ASTM A 123/A 123M, unless otherwise indicated.

2.3 MISCELLANEOUS MATERIALS

- A. Polyisocyanurate Board Insulation: ASTM C 1289, 1 inch (25 mm) thick.
- B. Wood Nailers: Softwood lumber, pressure treated with waterborne preservatives for aboveground use, complying with AWWA C2; not less than 1-1/2 inches (38 mm) thick.
- C. Bituminous Coating: Cold-applied asphalt mastic, SSPC-Paint 12, compounded for 15-mil (0.4-mm) dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.
- D. Fasteners: Same metal as metals being fastened, or nonmagnetic stainless steel or other noncorrosive metal as recommended by roof accessory manufacturer. Match finish of exposed fasteners with finish of material being fastened. Provide nonremovable fastener heads to exterior exposed fasteners.
- E. Gaskets: Manufacturer's standard tubular or fingered design of neoprene, EPDM, or PVC; or flat design of foam rubber, sponge neoprene, or cork.
- F. Elastomeric Sealant (VOC Compliant): ASTM C 920, polyurethane or silicone sealant; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.
- G. Butyl Sealant (VOC Compliant): ASTM C 1311, single-component, solvent-release butyl rubber sealant, polyisobutylene plasticized, and heavy bodied for hooked-type expansion joints with limited movement.

2.4 EQUIPMENT SUPPORTS

- A. Equipment Supports: Provide metal equipment supports, internally reinforced and capable of supporting superimposed live and dead loads, including equipment loads and other construction to be supported. Fabricate with welded or sealed mechanical corner joints, with integral metal cant and integral formed mounting flange at perimeter bottom. Coordinate dimensions with rough-in information or Shop Drawings of equipment to be supported.
 - 1. Manufacturers:
 - a. Pate Company (The).
 - b. ThyCurb; Div. of Thybar Corporation.
 - c. Uni-Curb, Inc.
 - 2. Load Requirements: As required for support of equipment.
 - 3. Material: Stainless-steel sheet, 0.078 inch (1.98 mm) thick.

4. Factory-install continuous wood nailers 3-1/2 inches (90 mm) wide at tops of equipment supports.
5. Metal Counterflashing: Manufacturer's standard removable counterflashing, fabricated of same metal and finish as equipment support.
6. On ribbed or fluted metal roofs, form flange at perimeter bottom to conform to roof profile.
7. Fabricate units to minimum height of 12 inches (300 mm), unless otherwise indicated.
8. Sloping Roofs: Where slope of roof deck exceeds 1:48, fabricate curb units with water diverter or cricket and with height tapered to match slope to level tops of units.

2.5 ROOF HATCHES

- A. Basis-of-Design Product: Bilco Company (The); Type NB Custom, or a comparable product by one of the following:
 1. Dur-Red Products; LHA
 2. Pate Company (The); Custom aluminum
- B. Type and Size:
 1. Thermally broken roof hatch, 36"x 30"
- C. General: Fabricate units of sizes shown, double-leaf type unless otherwise indicated, for 40 lbs. psf external loading and 20 lbs. psf internal loading pressure. Frame with 9" high (measured above high point of surrounding level of roofing membrane) integral-curb double-wall construction with 1-1/2" insulation, cap flashing (roof counter-flashing), with welded or sealed mechanical corner joints. Curb shall mount directly to structural deck. Provide double-wall cover (lid) construction with 1" insulation core. Equip units with complete hardware set including hold-open devices, interior padlock hasps, and both interior and exterior latch handles. Provide gas-keeting. Fabricate units of the following materials:
 1. Zinc-coated steel sheet curbs
 2. Aluminum covers (lids).
- D. Sloping Roofs: Where roof deck slopes fabricate hatch curb with height tapered to match slope and result in level installation of tops of units.
- E. Safety Railing System: Roof-hatch manufacturer's standard system including rails, clamps, fasteners, safety barrier at railing opening, and accessories required for a complete installation; attached to roof hatch and complying with 29 CFR 1910.23 requirements and authorities having jurisdiction.
 1. Height: 42 inches (1060 mm) above finished roof deck.
 2. Posts and Rails: Galvanized-steel pipe, 1-1/4 inches (31 mm) in diameter or galvanized-steel tube, 1-5/8 inches (41 mm) in diameter.
 3. Flat Bar: Galvanized steel, 2 inches (50 mm) high by 3/8 inch (9 mm) thick.
 4. Maximum Opening Size: System constructed to prevent passage of a sphere 21 inches (533 mm) in diameter.

5. Chain Passway Barrier: Galvanized proof coil chain with quick link on fixed end.
6. Self-Latching Gate: Fabricated of same materials and rail spacing as safety railing system. Provide manufacturer's standard hinges and self-latching mechanism.
7. Post and Rail Tops and Ends: Weather resistant, closed or plugged with prefabricated end fittings.
8. Provide weep holes or another means to drain entrapped water in hollow sections of handrail and railing members.
9. Fabricate joints exposed to weather to be watertight.
10. Fasteners: Manufacturer's standard, finished to match railing system.
11. Finish: Manufacturer's standard.

a. Color: As selected by Architect from manufacturer's full range.

- F. Ladder-Assist Post: Roof-hatch manufacturer's standard device for attachment to roof-access ladder.

1. Operation: Post locks in place on full extension; release mechanism returns post to closed position.
2. Height: 42 inches (1060 mm) above finished roof deck.
3. Material: Steel tube.
4. Post: 1-5/8-inch- (41-mm-) diameter pipe.
5. Finish: Manufacturer's standard baked enamel or powder coat.

a. Color: yellow.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions, and other conditions affecting performance of work.
1. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored and is ready to receive roof accessories.
 2. Verify dimensions of roof openings for roof accessories.
 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Install roof accessories according to manufacturer's written instructions. Anchor roof accessories securely in place and capable of resisting forces specified. Use fasteners, separators, sealants, and other miscellaneous items as required for completing roof accessory installation. Install roof accessories to resist exposure to weather without failing, rattling, leaking, and fastener disengagement.
- B. Install roof accessories to fit substrates and to result in watertight performance.

- C. Metal Protection: Where dissimilar metals will contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with bituminous coating or by other permanent separation as recommended by manufacturer.
 - 1. Coat concealed side of uncoated aluminum roof accessories with bituminous coating where in contact with wood, ferrous metal, or cementitious construction.
 - 2. Underlayment: Where installing exposed-to-view components of roof accessories directly on cementitious or wood substrates, install a course of felt underlayment and cover with a slip sheet, or install a course of polyethylene underlayment.
 - 3. Bed flanges in thick coat of asphalt roofing cement where required by roof accessory manufacturers for waterproof performance.
- D. Install roof accessories level, plumb, true to line and elevation, and without warping, jogs in alignment, excessive oil canning, buckling, or tool marks.
- E. Equipment Support Installation:
 - 1. Set equipment support so top surface of equipment support is level.
- F. Seal joints with elastomeric or butyl sealant as required by manufacturer of roof accessories.

3.3 TOUCH UP

- A. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A 780.

3.4 CLEANING

- A. Clean exposed surfaces according to manufacturer's written instructions.

END OF SECTION 077200