

SECTION 081416 - FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Solid-core doors with wood-veneer faces.
2. Factory finishing flush wood doors.
3. Factory machining for hardware.

B. Related Sections:

1. Section 088000 "Glazing" for glass view panels in flush wood doors.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of door indicated. Include details of core and edge construction and trim for openings. Include factory-finishing specifications.

- B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; location and extent of hardware blocking; and other pertinent data.

1. Indicate dimensions and locations of mortises and holes for hardware.
2. Indicate dimensions and locations of cutouts.
3. Indicate requirements for veneer matching.
4. Indicate doors to be factory finished and finish requirements.
5. Indicate fire-protection ratings for fire-rated doors.

- C. Samples for Initial Selection: For factory-finished doors.

D. Samples for Verification:

1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches (200 by 250 mm), for each material and finish. For each wood species and transparent finish, provide set of three samples showing typical range of color and grain to be expected in the finished work.
2. Corner sections of doors, approximately 8 by 10 inches (200 by 250 mm), with door faces and edges representing actual materials to be used.

- a. Provide samples for each species of veneer and solid lumber required.
 - b. Finish veneer-faced door samples with same materials proposed for factory-finished doors.
3. Frames for light openings, 6 inches (150 mm) long, for each material, type, and finish required.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer that is certified for chain of custody by an FSC-accredited certification body.
- B. Source Limitations: Obtain flush wood doors from single manufacturer.
- C. Quality Standard: In addition to requirements specified, comply with AWI's "Architectural Woodwork Quality Standards Illustrated." and WDMA I.S.1-A, "Architectural Wood Flush Doors."
 1. Provide AWI Quality Certification Labels or an AWI letter of licensing for Project indicating that doors comply with requirements of grades specified.
 2. Provide WI-Certified Compliance Certificate indicating that doors comply with requirements of grades specified.
 3. Provide WI-Certified Compliance Certificate for installation.
- D. Fire-Rated Wood Doors: Doors complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252.
 1. Oversize Fire-Rated Door Assemblies: For units exceeding sizes of tested assemblies, provide certification by a qualified testing agency that doors comply with standard construction requirements for tested and labeled fire-rated door assemblies except for size.
 2. Temperature-Rise Limit: At vertical exit enclosures and exit passageways, provide doors that have a maximum transmitted temperature end point of not more than 450 deg F (250 deg C) above ambient after 30 minutes of standard fire-test exposure.
- E. Preinstallation Conference: Conduct conference at Project site .

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of referenced standard and manufacturer's written instructions.
- B. Package doors individually in cardboard cartons and wrap bundles of doors in plastic sheeting.
- C. Mark each door on top and bottom rail with opening number used on Shop Drawings.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - 1. Algoma Hardwoods, Inc.
 - 2. Eggers Industries.
 - 3. Graham; an Assa A bloy Group company.
 - 4. Marshfield Door Systems, Inc.
 - 5. Oshkosh Architectural Door Company.

2.2 DOOR CONSTRUCTION, GENERAL

- A. WDMA I.S.1-A Performance Grade: Extra Heavy Duty.
- B. Particleboard-Core Doors:
 - 1. Particleboard: ANSI A208.1, Grade LD-1.
 - 2. Blocking: Provide wood blocking in particleboard-core doors as follows:
 - a. 5-inch (125-mm) top-rail blocking, in doors indicated to have closers.
 - b. 5-inch (125-mm) bottom-rail blocking, in exterior doors and doors indicated to have kick, mop, or armor plates.
 - c. 5-inch (125-mm) midrail blocking, in doors indicated to have exit devices.
- C. Fire-Protection-Rated Doors: Provide core specified to provide fire-protection rating indicated.
 - 1. Pairs: Provide formed-steel edges and astragals.
 - a. Finish steel edges and astragals with baked enamel same color as doors.

2.3 VENEERED-FACED DOORS FOR TRANSPARENT FINISH

- A. Interior Solid-Core Doors:

1. Grade: Custom (Grade A faces).
2. Species: White Maple
3. Cut: Plain sliced (flat sliced).
4. Match between Veneer Leaves: Book match.
5. Assembly of Veneer Leaves on Door Faces: Running match.
6. Pair and Set Match: Provide for doors hung in same opening or separated only by mullions.
7. Room Match: Provide door faces of compatible color and grain within each separate room or area of building.
8. Exposed Vertical Edges: Same species as faces.
9. Core: Particleboard.
10. Construction: Five plies. Stiles and rails are bonded to core, then entire unit abrasive planed before veneering.
11. WDMA I.S.1-A Performance Grade: Extra Heavy Duty.

2.4 LOUVERS AND LIGHT FRAMES

A. Metal Louvers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. Air Louvers Inc.; 800A1.
 - b. National Guard Products, Inc.; L-A700-BF.
 - c. Pemko Manufacturing Company, Inc.; LV-IYG.
2. Blade Type: Vision-proof, inverted V or Vision-proof, inverted Y.
3. Metal and Finish: Hot-dip galvanized steel, 0.040 inch (1.0 mm) thick, factory primed for paint finish.

B. Wood Beads for Light Openings in Wood Doors: Provide manufacturer's standard wood beads as follows unless otherwise indicated.

1. Wood Species: Same species as door faces.
2. Profile: Flush rectangular beads.

C. Wood-Veneered Beads for Light Openings in Fire-Rated Doors: Manufacturer's standard wood-veneered noncombustible beads matching veneer species of door faces and approved for use in doors of fire-protection rating indicated. Include concealed metal glazing clips where required for opening size and fire-protection rating indicated.

2.5 FABRICATION

- ### A. Factory fit doors to suit frame-opening sizes indicated. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.
1. Comply with requirements in NFPA 80 for fire-rated doors.

- B. Factory machine doors for hardware that is not surface applied. Locate hardware to comply with DHI-WDHS-3. Comply with final hardware schedules, door frame Shop Drawings, DHI A115-W series standards, and hardware templates.
 - 1. Coordinate with hardware mortises in metal frames to verify dimensions and alignment before factory machining.
 - 2. Metal Astragals: Factory machine astragals and formed-steel edges for hardware for pairs of fire-rated doors.
- C. Openings: Cut and trim openings through doors in factory.
 - 1. Light Openings: Trim openings with moldings of material and profile indicated.

2.6 FACTORY FINISHING

- A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.
 - 1. Finish faces, all four edges, edges of cutouts, and mortises. Stains and fillers may be omitted on bottom edges, edges of cutouts, and mortises.
- B. Finish doors at factory.
- C. Use only paints and coatings that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. Transparent Finish:
 - 1. Grade: Custom.
 - 2. Finish: WDMA TR-4 conversion varnish or TR-6 catalyzed polyurethane.
 - 3. Effect: Open-grain finish.
 - 4. Sheen: Satin.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and installed door frames before hanging doors.
 - 1. Verify that frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
 - 2. Reject doors with defects.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Hardware: For installation, see Section 087100 "Door Hardware".
- B. Installation Instructions: Install doors to comply with manufacturer's written instructions and the referenced quality standard, and as indicated.
 - 1. Install fire-rated doors in corresponding fire-rated frames according to NFPA 80.
- C. Job-Fitted Doors: Align and fit doors in frames with uniform clearances and bevels as indicated below; do not trim stiles and rails in excess of limits set by manufacturer or permitted for fire-rated doors. Machine doors for hardware. Seal edges of doors, edges of cutouts, and mortises after fitting and machining.
 - 1. Clearances: Provide 1/8 inch (3.2 mm) at heads, jambs, and between pairs of doors. Provide 1/8 inch (3.2 mm) from bottom of door to top of decorative floor finish or covering unless otherwise indicated. Where threshold is shown or scheduled, provide 1/4 inch (6.4 mm) from bottom of door to top of threshold unless otherwise indicated.
 - a. Comply with NFPA 80 for fire-rated doors.
 - 2. Bevel non-fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock and hinge edges.
 - 3. Bevel fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock edge; trim stiles and rails only to extent permitted by labeling agency.
- D. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

3.3 ADJUSTING

- A. Operation: Rehang or replace doors that do not swing or operate freely.
- B. Finished Doors: Replace doors that are damaged or that do not comply with requirements. Doors may be repaired or refinished if work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION 081416