# SECTION 124940 – ROLLER SHADES

## PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

## 1.2 SECTION INCLUDES

- A. Electrically operated sunscreen roller shades.
- B. Local group and master control system for shade operation.

#### 1.3 RELATED SECTIONS

- A. Division 6 Rough Carpentry: Wood blocking and grounds for mounting roller shades and accessories.
- B. Division 9 Gypsum Board Assemblies: Coordination with gypsum board assemblies for installation of shade pockets, closures and related accessories.
- C. Division 9 Acoustical Tile Ceilings: Coordination with acoustical ceiling systems for installation of shade pockets, closures and related accessories.
- D. Division 26 Electrical: Electric service for motor controls.

## 1.4 **REFERENCES**

- A. ASTM G 21 Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi.
- B. NFPA 70 National Electrical Code.
- C. NFPA 701-99 Fire Tests for Flame-Resistant Textiles and Films.

## 1.5 SUBMITTALS

- A. Submit Environmental Certification and Third Party Evaluation per Section 1.6 Quality Assurance.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
  1. Preparation instructions and recommendations.

- 2. Styles, material descriptions, dimensions of individual components, profiles, features, finishes and operating instructions.
- 3. Storage and handling requirements and recommendations.
- 4. Mounting details and installation methods.
- 5. Typical wiring diagrams including integration of motor controllers with building management system, audiovisual and lighting control systems as applicable.
- C. Shop Drawings: Plans, elevations, sections, product details, installation details, operational clearances, wiring diagrams and relationship to adjacent work.
  - 1. Prepare shop drawings on Autocad or Microstation format using base sheets provided electronically by the Architect.
- D. Window Treatment Schedule: For all roller shades. Use same room designations as indicated on the Drawings and include opening sizes and key to typical mounting details.
- E. Selection Samples: For each finish product specified, one set of shade cloth options and aluminum finish color samples representing manufacturer's full range of available colors and patterns.
- F. Verification Samples: For each finish product specified, one complete set of shade components, unassembled, demonstrating compliance with specified requirements. Shadecloth sample and aluminum finish sample as selected. Mark face of material to indicate interior faces.
- G. Maintenance Data: Methods for maintaining roller shades, precautions regarding cleaning materials and methods, instructions for operating hardware and controls.

# 1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Obtain roller shades through one source from a single manufacturer with a minimum of twenty years experience in manufacturing products comparable to those specified in this section.
- B. Installer Qualifications: Installer trained and certified by the manufacturer with a minimum of ten years experience in installing products comparable to those specified in this section.
- C. Fire-Test-Response Characteristics: Passes NFPA 701-99 small and large-scale vertical burn. Materials tested shall be identical to products proposed for use.
- D. Electrical Components: NFPA Article 100 listed and labeled by either UL or ETL or other testing agency acceptable to authorities having jurisdiction, marked for intended use, and tested as a system. Individual testing of components will not be acceptable in lieu of system testing.
- E. Anti-Microbial Characteristics: 'No Growth' per ASTM G 21 results for fungi ATCC9642, ATCC 9644, ATCC9645.
- F. Mock-Up: Provide a mock-up (manual shades only) of one roller shade assembly for evaluation of mounting, appearance and accessories.
  - 1. Locate mock-up in window designated by Architect.
  - 2. Do not proceed with remaining work until, mock-up is accepted by Architect.

A. Deliver shades in factory-labeled packages, marked with manufacturer and product name, firetest-response characteristics, and location of installation using same room designations indicated on Drawings and in the Window Treatment Schedule.

# 1.8 PROJECT CONDITIONS

A. Environmental Limitations: Install roller shades after finish work including painting is complete and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.

# 1.9 WARRANTY

- A. Roller Shade Hardware, Chain and Shadecloth (except EcoVeil<sup>™</sup>): Manufacturer's standard non-depreciating twenty-five year limited warranty.
  - 1. EcoVeil standard non-depreciating 10-year limited warranty.
- B. Roller Shade Motors and Motor Control Systems: Manufacturer's standard non-depreciating five-year warranty.
- C. Roller Shade Installation: One year from date of Substantial Completion, not including scaffolding, lifts or other means to reach inaccessible areas.

# PART 2 - PRODUCTS

## 2.1 MANUFACTURERS

- A. Basis of Design: MechoShade Systems, Inc. Other acceptable manufacturers are:
  - 1. BTX Window Automation Inc.; RS 20
  - 2. SilentGliss USA.
  - 3. Solerfective USA.
  - 4. Draper Inc.; Motorized Flexshade

## 2.2 APPLICATIONS/SCOPE

- A. Roller Shade Schedule:
  - 1. Shade Type 1: Motorized interior solar roller shades in all exterior windows of rooms and spaces shown on Drawings, and related motor control systems.
  - 2. Locations: Cafeteria, Vocal Music, and Media rooms

# 2.3 SHADE CLOTH

- A. Visually Transparent Single-Fabric Shadecloth: MechoShade Systems, Inc., ThermoVeil group, single thickness non-raveling 0.030-inch (0.762 mm) thick vinyl fabric, woven from 0.018-inch (0.457 mm) diameter extruded vinyl yarn comprising of 21 percent polyester and 79 percent reinforced vinyl, in colors selected from manufacturer's available range.
  - Dense Linear Weave: "1000 series", 3 percent open, dense linear-weave pattern.
    a. Location: Media Room.
  - Dense Basket Weave: "1300 series", 5 percent open, 2 by 2 dense basket-weave pattern.
    a. Location: Cafeteria and Music Vocal Room.
  - 3. Color: Selected from manufacturer's standard colors.

# 2.4 SHADE BAND

- A. Shade Bands: Construction of shade band includes the fabric, the hem weight, hem-pocket, shade roller tube, and the attachment of the shade band to the roller tube. Sewn hems and open hem pockets are not acceptable.
  - 1. Hem Pockets and Hem Weights: Fabric hem pocket with RF-welded seams (including welded ends) and concealed hem weights. Hem weights shall be of appropriate size and weight for shade band. Hem weight shall be continuous inside a sealed hem pocket. Hem pocket construction and hem weights shall be similar, for all shades within one room.
  - 2. Shade band and Shade Roller Attachment:
    - a. Use extruded aluminum shade roller tube of a diameter and wall thickness required to support shade fabric without excessive deflection. Roller tubes less than 1.55 inch (39.37 mm) in diameter for manual shades, and less than 2.55 inches (64.77 mm) for motorize shades are not acceptable.
    - b. Provide for positive mechanical engagement with drive / brake mechanism.
    - c. Provide for positive mechanical attachment of shade band to roller tube; shade band shall be made removable / replaceable with a "snap-on" snap-off" spline mounting, without having to remove shade roller from shade brackets.
    - d. Mounting spline shall not require use of adhesives, adhesive tapes, staples, and/or rivets.
    - e. Any method of attaching shade band to roller tube that requires the use of: adhesive, adhesive tapes, staples, and/or rivets are not acceptable.

# 2.5 SHADE FABRICATION

- A. Fabricate units to completely fill existing openings from head to sill and jamb-to-jamb, unless specifically indicated otherwise.
- B. Fabricate shadecloth to hang flat without buckling or distortion. Fabricate with heat-sealed trimmed edges to hang straight without curling or raveling. Fabricate unguided shadecloth to roll true and straight without shifting sideways more than 1/8 inch (3.18 mm) in either direction

per 8 feet (2438 mm) of shade height due to warp distortion or weave design. Fabricate hem as follows:

- 1. Bottom hem weights.
- C. Provide battens in standard shades as required to assure proper tracking and uniform rolling of the shadebands. Contractor shall be responsible for assuring the width-to-height (W:H) ratios shall not exceed manufacturer's standards or, in absence of such standards, shall be responsible for establishing appropriate standards to assure proper tracking and rolling of the shadecloth within specified standards. Battens shall be roll-formed stainless steel or tempered steel, as required.

# 2.6 COMPONENTS

- A. Access and Material Requirements:
  - 1. Provide shade hardware allowing for the removal of shade roller tube from brackets without removing hardware from opening and without requiring end or center supports to be removed.
  - 2. Provide shade hardware that allows for removal and re-mounting of the shade bands without having to remove the shade tube, drive or operating support brackets.
  - 3. Use only Delrin engineered plastics by DuPont for all plastic components of shade hardware. Styrene based plastics, and /or polyester, or reinforced polyester will not be acceptable.
- B. Motorized Shade Hardware and Shade Brackets:
  - 1. Provide shade hardware constructed of minimum 1/8-inch (3.18 mm) thick plated steel, or heavier, thicker, as required to support 150 percent of the full weight of each shade.
  - 2. Provide shade hardware system that allows for field adjustment of motor or replacement of any operable hardware component without requiring removal of brackets, regardless of mounting position (inside, or outside mount).
  - 3. Provide shade hardware system that allows for operation of multiple shade bands offset by a maximum of 8-45 degrees from the motor axis between shade bands (4-22.5 degrees) on each side of the radial line, by a single shade motor (multi-banded shade, subject to manufacturer's design criteria).

## 2.7 SHADE MOTOR DRIVE SYSTEM

- A. Shade Motors:
  - 1. Tubular, asynchronous (non-synchronous) motors, with built-in reversible capacitor operating at 110v AC (60hz), single phase, temperature Class A, thermally protected, totally enclosed, maintenance free with line voltage power supply equipped with locking disconnect plug assembly furnished with each motor.
  - 2. Conceal motors inside shade roller tube.
  - 3. Maximum current draw for each shade motor of 2.3 amps.
  - 4. Use motors rated at the same nominal speed for all shades in the same room.

B. Total hanging weight of shade band shall not exceed 80 percent of the rated lifting capacity of the shade motor and tube assembly.

#### 2.8 MOTOR CONTROL SYSTEMS

- A. IQ/MLC: Specifications and design of shade motors and motor control system are based on the IQ/MLC motor logic control system manufactured by MechoShade Systems, Inc. Other systems may be acceptable provide that all of the following performance capabilities are provided. Motor logic control systems not in complete compliance with these performance criteria shall not be accepted as equal systems.
  - 1. Motor Control System:
    - a. Provide power to each shade motor via individual 3 conductor line voltage circuits connecting each motor to the relay based motor logic controllers (IQ/MLC).
    - b. Control system components shall provide appropriate (spike and brown out) overcurrent protection (+/- 10 percent of line voltage) for each of the four individual motor circuits and shall be rated by UL or ETL as a recognized component of this system and tested as an integrated system.
    - c. Motor control system shall allow each group of four shade motors in any combination to be controlled by each of four local switch ports, with up to fourteen possible "sub-group" combinations via local 3 button wall switches and all at once via a master 3 button switch. System shall allow for overlapping switch combinations from two or more local switches.
    - d. Multiple "sub-groups" from different IQ/MLC control components shall be capable of being combined to form "groups" operated by a single 3 button wall switch, from either the master port or in series from a local switch port.
    - e. Each shade motor shall be accessible (for control purposes) from up to four local switches and one master switch.
    - f. Control system shall allow for automatic alignment of shade hem bars in stopped position at 25 percent, 50 percent, and 75 percent of opening heights, and up to three user-defined intermediate stopping positions in addition to all up / all down, regardless of shade height, for a total of five positions. Control system shall allow shades to be stopped at any point in the opening height noting that shades may not be in alignment at these non-defined positions).
    - g. Control system shall have two standard operating modes: Normal mode allowing the shades to be stopped anywhere in the window's opening height and uniform mode, allowing the shades to only be stopped at the predefined intermediate stop positions. Both modes shall allow for all up / all down positioning.
    - h. Control system components shall allow for interface with both audiovisual system components and building fire and life safety system via a dry contact terminal block.
    - i. Control system components shall allow for interface with external analog input control devices such as solar activated controllers, 24 hour timers, and similar items; via a dry contact terminal block.
    - j. Reconfiguration of switch groups shall not require rewiring of the hardwired line voltage motor power supply wiring, or the low voltage control wiring. Reconfiguration of switch groups shall be accomplished within the motor control device (IQ/MLC).

- 2. Wall Switches:
  - a. Six-button architectural flush mounted switches with metal cover plate and no exposed fasteners.
    - 1) Location: 1 per room.
  - b. Connect local wall switches to control system components via low voltage (12V DC) 4-conductor modular cable equipped with RJ-11 type connectors supplied, installed and certified under Division 26 Electrical.

# 2.9 ACCESSORIES

- A. Roller Shade Pocket for recessed mounting in acoustical tile, or drywall ceilings as indicated on the Drawings (for Shade Type 1).
  - 1. Provide either extruded aluminum and or formed steel shade pocket, sized to accommodate roller shades, with exposed extruded aluminum closure mount, tile support and removable closure panel to provide access to shades.
    - a. Location: Cafeteria and Media room only.
- B. Fascia (for Shade Type 1):
  - 1. Continuous removable extruded aluminum fascia that attaches to shade mounting brackets without the use of adhesives, magnetic strips, or exposed fasteners.
  - 2. Location: Vocal/Music Room only.
  - 3. Fascia shall be able to be installed across two or more shade bands in one piece.
  - 4. Fascia shall fully conceal brackets, shade roller and fabric on the tube.
  - 5. Provide bracket / fascia end caps where mounting conditions expose outside of roller shade brackets.
  - 6. Notching of Fascia for manual chain shall not be acceptable.

# PART 3 - EXECUTION

## 3.1 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

# 3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

## 3.3 INSTALLATION

- A. Install roller shades level, plumb, square, and true according to manufacturer's written instructions, and located so shade band is not closer than 2 inches (50 mm) to interior face of glass. Allow proper clearances for window operation hardware.
- B. Adjust and balance roller shades to operate smoothly, easily, safely, and free from binding or malfunction throughout entire operational range.
- C. Clean roller shade surfaces after installation, according to manufacturer's written instructions.
- D. Engage Installer to train Owner's maintenance personnel to adjust, operate and maintain roller shade systems.

# 3.4 **PROTECTION**

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

## END OF SECTION 124940