## Designs

age sections. Tabular statement of the cluded upon accompanying sheets. Units of sewage flow derived as the computations are inthe different drain-

flow, it has b gradients in o the same time flow, it has been necessary at times to follow quite flat gradients in order to adequately serve outlying areas and at the same time secure discharge into the river. Pumping has been avoided although drainage from the extreme north end of Marl Street can be from ground level only. TI selecting sizes to accomodate times to follow quite flat

J.e.C In the pipe sizes we a minimum of 2 feet per sective fuscarawas Trunk, this second. throughout. A coefficient of roughness, N . 0.015, has been sizes velocities ber second with has been decreased to 1.5 have been held generally feet full.

are imum velocity, such the following facts: Although it would to the matter of be effected without resort to be desirable velocities cto increase 11 these the Sewers min-

- inlets which would discharge street The sewerage system of Massillon is free washings and from connected sediment;
- Solid matter; wash water predominates. The industrial set sem OF, Massillon include tud little
- non 3 flat grades. The city 50 |--now accustomed to the use and care OF sewers

These facts are held er-1 derrant the velocities employed.

the In other words, they are design manimum rates of flow. In the collector tioned for an excess 50 percent ratio between capacity en excess 50 percent beyond the computed requirements. Fords, they are designed to run about 0.6 full at the tes of flow. In the case of the Tuscarawas, or main trunk equalization of flow has permitted reduction of Pipe sections of the and total flow, trunk sewers have been propor-

velocity and capacity at different The computation tabulations attached show the points indicated.

siphon pipes, crete and provided with cleanout allowed at present needs it pipe inverted siphons -River crossings, where these points will be found desirable to maintain velocities during low flow. called for have been planned · sdums vitrified Additional fall has been pipe to seal encased one of the in con-