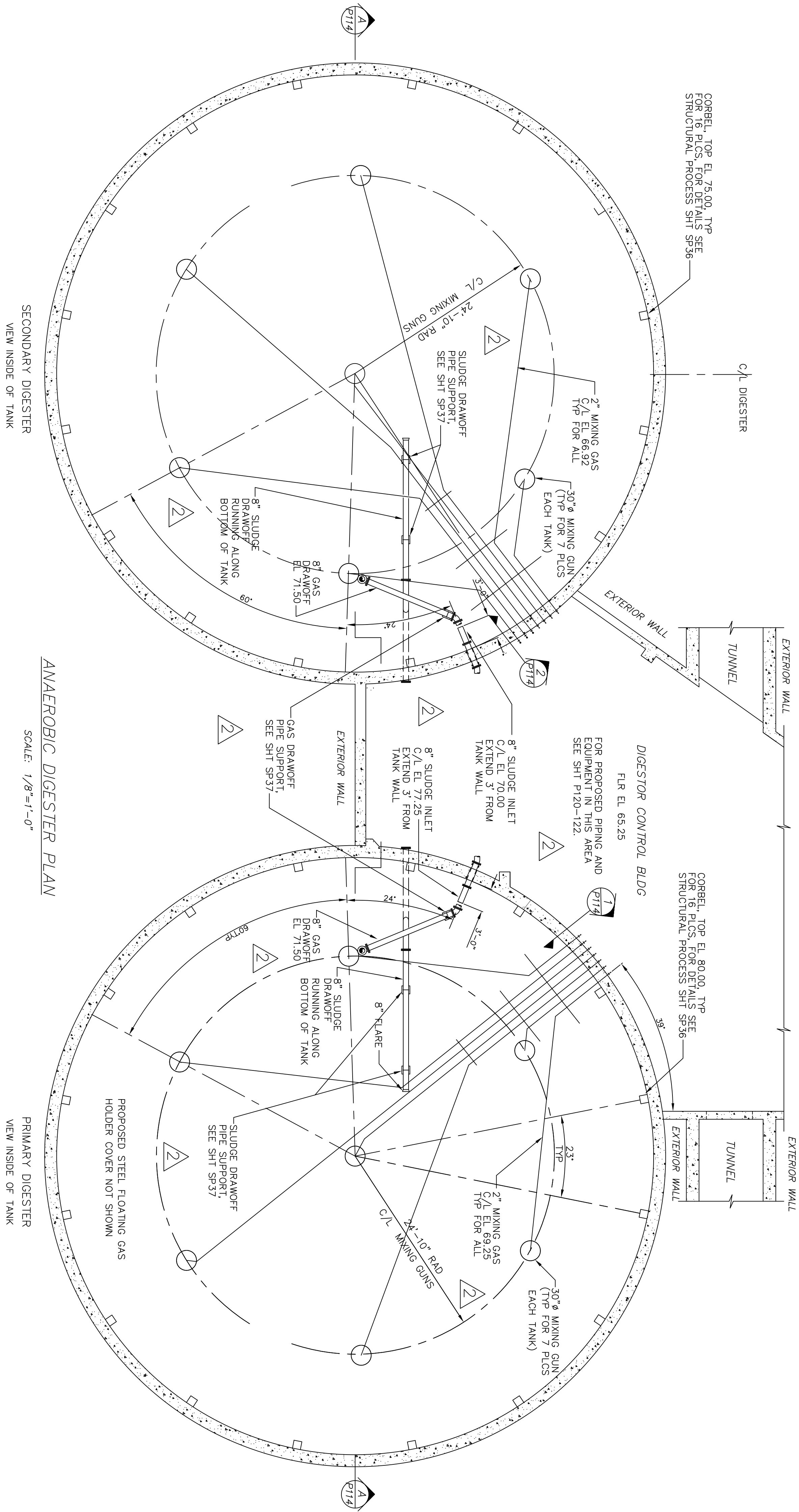


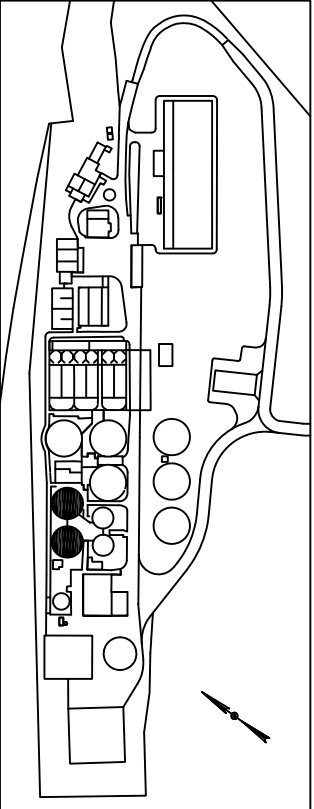


ANAEROBIC DIGESTER PLAN

SCALE: 1/8"=1'-0"

- NOTES TO CONTRACTOR:
- PIPE MATERIALS:
 - 2" MIXING GAS - SCH. 10, TYPE 316L S STL
 - 8" GAS DRAWOFF - SCH. 10, TYPE 316L S STL
 - 8" SLUDGE DRAWOFF AND INLET - DIP W/ GLASS LINED INTERIOR.
 - CONTRACTOR TO REPAIR CONC AND REPAINT CONC ON INTERIOR ABOVE THE CORBEL ONLY ON THE PRIMARY AND SECONDARY DIGESTERS.
 - CONTRACTOR SHALL INCLUDE WITHIN HIS LUMP SUM BID THE COST TO PREPARE THE SURFACE, REPAIR AND RECOAT 750 LINEAR FEET OF CRACKS TO THE INTERIOR CONCRETE WALLS AND FLOOR OF THE PRIMARY AND SECONDARY ANAEROBIC DIGESTERS. REFER TO SPECIFICATION SECTION 03702, CONCRETE REPAIR, FOR DETAILS.
 - FOR SLUDGE AND GAS LINE PIPING SUPPORT DETAILS, SEE STRUCTURAL SHT SP37.

KEY PLAN



ENVIRONMENTAL, INC.
ENGINEERS IN WATER AND EARTH SCIENCES
UNIONTOWN, OHIO

CITY OF MASSILLON, OHIO
WWTP UPGRADE 2000
ANAEROBIC DIGESTER PLAN

DESIGNED BY	REVISIONS				
	NO.	DESCRIPTIONS	DATE	BY	APP'D
PMK	1	RECORD DRAWING	1/26	MGW	WAD
DRAWN BY					
AJP/SAT					
CHECKED BY					
RWR					
APPROVED BY					
WAD					

THIS DRAWING IS AN INSTRUMENT OF SERVICE OWNED BY CTI ENVIRONMENTAL, INC. WHICH SHALL BE DEEMED THE AUTHOR AND WHICH SHALL RETAIN ALL STATUTORY AND COMMON LAW RIGHTS, INCLUDING COPYRIGHTS. THIS DRAWING SHALL NOT BE SCANNED, COPIED, OR DISTRIBUTED TO OTHERS IN ANY FORM OR USED FOR ANY OTHER PURPOSE OR PROJECT WITHOUT PRIOR WRITTEN CONSENT OF CTI ENVIRONMENTAL, INC. CTI ENVIRONMENTAL, INC. CANNOT GUARANTEE THAT ELECTRONIC COPIES OF THIS DRAWING ARE EXACT DUPLICATES OF THE SEALED ORIGINAL DRAWING. IN THE EVENT OF A CONFLICT BETWEEN AN ELECTRONIC COPY AND THE SEALED ORIGINAL, THE SEALED ORIGINAL SHALL GOVERN.

JOB NO.
E9031

DATE
4/5/04

SCALE
AS NOTED

SHEET
P113